

## Angular contact ball bearings

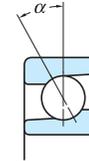
Angular contact ball bearings are suitable for applications which require high accuracy and good high-speed performance. This type of bearing is designed to carry a combined load.

### Single-row angular contact ball bearings and matched pair angular contact ball bearings

- The standard contact angles are 15°, 30° and 40°.

They are identified, respectively, by the supplementary codes "C", "A" (omitted) and "B". Bearings with a smaller contact angle are more suitable for applications involving high-speed rotation. Those with a larger contact angle feature superior axial load resistance.

Contact angle



- Angular contact ball bearings are often preloaded to enhance their rigidity and rotating performance. (refer to p. A 112.)

For high-precision matched pair angular contact ball bearings of class 5 or higher, which are used in machine tools and other precision equipment, the standard preload is specified in three levels: slight (S), light (L), medium (M) and heavy (H). (refer to Table 11-2 on p. A 114.)

- When this type of bearing is loaded radially, an axial component of force is produced. In this case, two bearings are used together facing one another, or two or more bearings are matched and used. (refer to p. A 38.)
- Tables 1 and 2 list the different types of single-row and matched pair/stack angular contact ball bearings and describe their characteristics.

- Double-row angular contact ball bearings  
Consist of two single-row angular contact ball bearings matched back-to-back, with inner and outer rings integrated.  
Table 3 shows major types and their characteristics.

### Four-point contact ball bearings

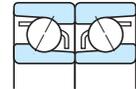
- Have a contact angle of 35° and an inner ring divided into two annular pieces. They are suitable for applications that involve either axial loading or combined loading, where the axial load makes up the major part of the load.
- Able to support both axial load and a certain degree of radial load. Each rolling element is in contact with each of the inner and outer rings at a single point, and both contact points lie on the contact angle line. The line runs to either the right or left depending on the direction of the axial load.

### Single-row angular contact ball bearings



Bore diameter 10 – 380 mm

### Matched pair angular contact ball bearings



Bore diameter 10 – 380 mm

### Double-row angular contact ball bearings

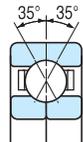


Bore diameter 10 – 110 mm

### Four-point contact ball bearings



Bore diameter 20 – 110 mm



- Consult with JTEKT when using the four-point contact ball bearing because application conditions such as load magnitude should be examined carefully.

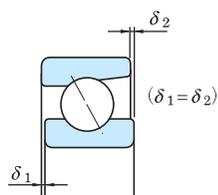


**Table 1 Single-row angular contact ball bearings**

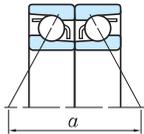
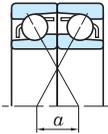
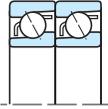
|   |  |
|---|--|
| <p>Standard type</p>  <p>(with pressed cage)</p>  <p>(with machined cage)</p> | <ul style="list-style-type: none"> <li>• Single-row angular contact ball bearings accommodate radial load and axial load in one direction.</li> <li>• Bearings with a machined cage are suitable for high-speed applications.</li> </ul> |
|---|--|

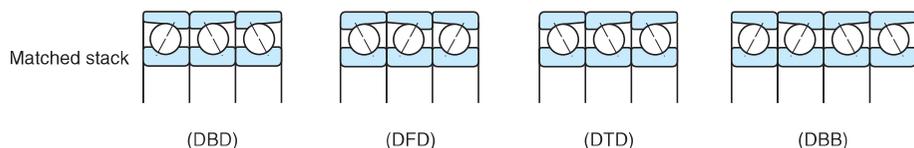
**Reference G-type bearing**

"G-type" bearings have a stand-out between the inner ring and outer ring on both sides that are equal in size. This arrangement is called "flush ground processing." These bearings can be matched in a variety of ways.

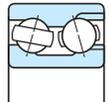
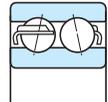
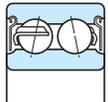
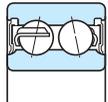


**Table 2 Matched pair and stack angular contact ball bearings**

|   |  |
|---|--|
| <p>Back-to-back arrangement (DB)</p>   | <ul style="list-style-type: none"> <li>• Carries radial load and axial load in both directions.</li> <li>• Suitable for applications involving moment loading because the distance between the load centers (<math>a</math>) is long.</li> <li>• As for the preloaded type, the clearance is pre-adjusted so that bearings will be preloaded the proper amount when the inner ring is fixed with a nut.</li> </ul>                                       |
| <p>Face-to-face arrangement (DF)</p>  | <ul style="list-style-type: none"> <li>• Carries radial load and axial load in both directions.</li> <li>• Has a smaller moment load accommodating capacity than the back-to-back arrangement, because the distance between the load centers (<math>a</math>) is shorter.</li> <li>• As for the preloaded type, the clearance is pre-adjusted so that bearings will be preloaded the proper amount when the outer rings are pressed together.</li> </ul> |
| <p>Tandem arrangement (DT)</p>       | <ul style="list-style-type: none"> <li>• Carries radial load and axial load in one direction.</li> <li>• Suitable for applications which involve a high degree of axial loading.</li> </ul>  |



**Table 3 Double-row angular contact ball bearings**

|  |  |
|--|--|
|  <p>(with filling slot)<br/>32, 33</p>  <p>(without filling slot)<br/>52, 53</p>  <p>Shielded<br/>52...ZZ, 53...ZZ</p>  <p>Sealed<br/>52...2RS, 53...2RS</p> | <ul style="list-style-type: none"> <li>• Accommodates radial load and axial load in both directions. Also able to accommodate moment load. When installing bearings with filling slot (32 and 33 series), the raceway side without filling slot must accommodate main load.</li> <li>• The 32 and 33 series are provided with a filling slot, while the 52 and 53 series are not.</li> <li>32 and 33 series : contact angle 32°<br/>52 and 53 series : contact angle 24°</li> <li>• Inferior to single-row and matched pair angular contact ball bearings in terms of high-speed and high accuracy performance.</li> <li>• Shielded or sealed 52 and 53 series bearings are also available.</li> </ul> |
|--|--|

| Boundary dimensions                          | The dimensions of standard series are as specified in JIS B 1512.   |   |                 |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
|--|---|---|-----------------|---------|---------|---------|------------|-----------------------------------|------|---|---------------------|-----|-----|--------------|------------|---------|------|-----------|-------|-------|---------------------|-------|-------|---|----|-----|-----|-----|-----|----|----|-----|-----|-----|-----|----|-----|-----|-----|-----|-----|
| Tolerances                                   | <p>• As specified in JIS B 1514-1. (refer to Table 7-3 on pp. A 60 – A 63.)</p> <p>• JTEKT has established "special tolerances" for bore diameter and outside diameter, as listed in the table to the right, to make it easy to produce high-precision matched stack bearings. Bearings which are produced based on these tolerances are identified by the supplementary code "K5."</p> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="6">Special tolerances (K5) Unit : <math>\mu\text{m}</math></th> </tr> <tr> <th colspan="2" rowspan="2">Nominal bore diameter<br/><math>d</math> (mm)</th> <th colspan="4">Single plane mean bore diameter (<math>\Delta_{Dmp}</math>) or single plane mean outside diameter deviation (<math>\Delta_{Dmp}</math>)</th> </tr> <tr> <th colspan="2">class 5</th> <th colspan="2">class 4</th> </tr> <tr> <th>over</th> <th>up to</th> <th>upper</th> <th>lower</th> <th>upper</th> <th>lower</th> </tr> </thead> <tbody> <tr> <td>–</td> <td>50</td> <td>– 1</td> <td>– 4</td> <td>– 1</td> <td>– 3</td> </tr> <tr> <td>50</td> <td>80</td> <td>– 1</td> <td>– 5</td> <td>– 1</td> <td>– 4</td> </tr> <tr> <td>80</td> <td>120</td> <td>– 1</td> <td>– 5</td> <td>– 1</td> <td>– 4</td> </tr> </tbody> </table> | Special tolerances (K5) Unit : $\mu\text{m}$  |                 |         |         |         |            | Nominal bore diameter<br>$d$ (mm) |      | Single plane mean bore diameter ( $\Delta_{Dmp}$ ) or single plane mean outside diameter deviation ( $\Delta_{Dmp}$ ) |                     |     |     | class 5      |            | class 4 |      | over      | up to | upper | lower               | upper | lower | – | 50 | – 1 | – 4 | – 1 | – 3 | 50 | 80 | – 1 | – 5 | – 1 | – 4 | 80 | 120 | – 1 | – 5 | – 1 | – 4 |
| Special tolerances (K5) Unit : $\mu\text{m}$ |   |   |                 |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| Nominal bore diameter<br>$d$ (mm)            |   | Single plane mean bore diameter ( $\Delta_{Dmp}$ ) or single plane mean outside diameter deviation ( $\Delta_{Dmp}$ ) |                 |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
|  |   | class 5   |                 | class 4 |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| over   | up to   | upper   | lower           | upper   | lower   |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| –  | 50  | – 1   | – 4             | – 1     | – 3     |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| 50   | 80  | – 1   | – 5             | – 1     | – 4     |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| 80   | 120   | – 1   | – 5             | – 1     | – 4     |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| Internal clearance                           | <ul style="list-style-type: none"> <li>■ Matched pair bearing axial internal clearance.....(refer to Table 10-4 on p. A 103.)</li> <li>■ Double-row bearing radial internal clearance.....(refer to Table 10-5 on p. A 104.)</li> </ul>   |   |                 |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| Recommended fits                             | <ul style="list-style-type: none"> <li>■ Classes 0 and 6 bearings.....(refer to Table 9-4 on pp. A 91, 92.)</li> <li>■ Classes 5 and 4 bearings.....as listed in the table below.</li> </ul> <table border="1" style="margin-left: 20px;"> <thead> <tr> <th rowspan="2">Fit</th> <th colspan="2">Tolerance class</th> </tr> <tr> <th>class 5</th> <th>class 4</th> </tr> </thead> <tbody> <tr> <td rowspan="2">With shaft</td> <td>Inner ring rotation</td> <td>js 5</td> <td>js 4</td> </tr> <tr> <td>Outer ring rotation</td> <td>h 5</td> <td>h 4</td> </tr> <tr> <td rowspan="3">With housing</td> <td>Fixed side</td> <td>JS 6</td> <td>JS 5</td> </tr> <tr> <td>Free side</td> <td>H 6</td> <td>H 5</td> </tr> <tr> <td>Outer ring rotation</td> <td>M 5</td> <td>M 4</td> </tr> </tbody> </table> <p>■ Refer to Table 11-3 on page A 115 for the recommended fits of high-precision matched pair bearings (class 5 and class 4), which are used with light preload (L) or middle preload (M).</p>  | Fit   | Tolerance class |         | class 5 | class 4 | With shaft | Inner ring rotation               | js 5 | js 4  | Outer ring rotation | h 5 | h 4 | With housing | Fixed side | JS 6    | JS 5 | Free side | H 6   | H 5   | Outer ring rotation | M 5   | M 4   |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| Fit  | Tolerance class   |   |                 |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
|  | class 5   | class 4   |                 |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| With shaft                                   | Inner ring rotation   | js 5  | js 4            |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
|  | Outer ring rotation   | h 5   | h 4             |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
| With housing                                 | Fixed side  | JS 6  | JS 5            |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
|  | Free side   | H 6   | H 5             |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |
|  | Outer ring rotation   | M 5   | M 4             |         |         |         |            |                                   |      |   |                     |     |     |              |            |         |      |           |       |       |                     |       |       |   |    |     |     |     |     |    |    |     |     |     |     |    |     |     |     |     |     |

|                |   |                                      |  |  |
|----------------|---|--------------------------------------|--|--|
| Standard cages | <ul style="list-style-type: none"> <li>Pressed cage (supplementary code : //)</li> <li>Copper alloy machined cage (supplementary code : FY)</li> </ul> <p>[Note] Machine tools are generally equipped with bearings that have a phenolic resin machined cage (FT). Bearings with a polyamide molded cage can also be used depending on the applications. Four-point contact ball bearings usually use a copper alloy machined cage.</p> | <b>Application of standard cages</b> |  |  |
|                |   | <b>Bearing series</b>                | <b>Pressed cage</b>                                | <b>Machined cage</b>   |
|                |   | 79C<br>79CPA                         | —<br>—   | 7900C – 7932C<br>7900CPA – 7932CPA                                 |
|                |   | 70<br>70B<br>70C<br>70CPA            | —<br>—<br>—<br>—                                   | 7000 – 7040<br>7000B – 7040B<br>7000C – 7040C<br>7000CPA – 7034CPA |
|                |   | 72<br>72B<br>72C<br>72CPA            | 7200 – 7220<br>7200B – 7220B<br>7200C – 7220C<br>— | 7200 – 7240<br>7200B – 7240B<br>7200C – 7240C<br>7200CPA – 7230CPA |
|                |   | 73<br>73B<br>73C                     | 7300 – 7320<br>7303B – 7320B<br>7303C – 7320C      | 7300 – 7340<br>7303B – 7340B<br>7303C – 7334C                      |
|                |   | 74<br>74B                            | 7405 – 7409<br>7405B – 7409B                       | 7404 – 7418<br>7404B – 7418B                                       |
|                |   | 32<br>33                             | 3200 – 3215<br>3302 – 3313                         | 3216 – 3222<br>3314 – 3322   |
|                |   | 52<br>53                             | 5203 – 5214<br>5304 – 5315                         | —<br>—   |

Allowable misalignment Single-row.....0.000 6 rad (2') : Matched pair, double-row.....misalignment not allowed

|                        |  |   |               |   |  |                |  |             |  |  |   |   |               |   |
|------------------------|--|---|---------------|---|--|----------------|--|-------------|--|--|---|---|---------------|---|
| Equivalent radial load | <p>[Single-row and matched pair angular contact ball bearings]</p> <p>[Note] When two single-row angular contact ball bearings are used facing one another, an axial component of force is produced under radial load. In this case, refer to page A 38 for calculation of the dynamic equivalent radial load.</p> | Dynamic equivalent radial load<br>$P_r = XF_r + YF_a$ | Contact angle | $i f_0 F_a^*$   | $C_{0r}$   | $e$            | Single-row and tandem arrangement                                    |             |  |  | Back-to-back and face-to-face arrangement |   |               |   |
|                        |  |   |               |   |  |                | $F_a/F_r \leq e$   |             | $F_a/F_r > e$  |  | $F_a/F_r \leq e$                          |   | $F_a/F_r > e$ |   |
|                        |  |   |               |   |  |                | X  | Y           | X  | Y  | X   | Y | X             | Y |
|                        |  |   | 15°           | 0.178<br>0.357<br>0.714<br>1.07<br>1.43<br>2.14<br>3.57<br>5.35<br>7.14 | 0.38<br>0.40<br>0.43<br>0.46<br>0.47<br>0.50<br>0.55<br>0.56<br>0.56 | 1<br>0<br>0.44 | 1.47<br>1.40<br>1.30<br>1.23<br>1.19<br>1.12<br>1.02<br>1.00<br>1.00 | 1<br>1<br>1 | 1.65<br>1.57<br>1.46<br>1.38<br>1.34<br>1.26<br>1.14<br>1.12<br>1.12 | 2.39<br>2.28<br>2.11<br>2.00<br>1.93<br>1.82<br>1.66<br>1.63<br>1.63 | 1.24                                      |   |               |   |
|                        |  |   | 30°           | —   | 0.80   | 1<br>0         | 0.39<br>0.76   | 1           | 0.78<br>0.63   | 1.24   |   |   |               |   |
|                        |  |   | 40°           | —   | 1.14   | 1<br>0         | 0.35<br>0.57   | 1           | 0.55<br>0.57   | 0.93   |   |   |               |   |

\* For  $i$ , use 2 for DB&DF and 1 for single&DT.  
Factor  $f_0$  is shown in the bearing dimension table.

|               |                                   |       |   |       |
|---------------|-----------------------------------|-------|---|-------|
| Contact angle | Single-row and tandem arrangement |       | Back-to-back and face-to-face arrangement |       |
|               | $X_0$                             | $Y_0$ | $X_0$                                     | $Y_0$ |
| 15°           | 0.5                               | 0.46  | 1   | 0.92  |
| 30°           | 0.5                               | 0.33  | 1   | 0.66  |
| 40°           | 0.5                               | 0.26  | 1   | 0.52  |

In reference to single-row and tandem arrangement bearings, when  $P_{0r} < F_r$ ,  
 $P_{0r} = F_r$

|                        |  |   |               |                  |   |               |      |             |               |
|------------------------|--|---|---------------|------------------|---|---------------|------|-------------|---------------|
| Equivalent radial load | [Double-row angular contact ball bearings] | Dynamic equivalent radial load<br>$P_r = XF_r + YF_a$ | Contact angle |                  |   |               |      | (reference) |               |
|                        |  |   | $e$           | $F_a/F_r \leq e$ |   | $F_a/F_r > e$ |      |             |               |
|                        |  |   | X             | Y                | X | Y             |      |             |               |
|                        |  |   | 24°           | 0.66             | 1 | 0.95          | 0.68 | 1.45        | 52, 53 series |
|                        |  |   | 32°           | 0.86             | 1 | 0.73          | 0.62 | 1.17        | 32, 33 series |

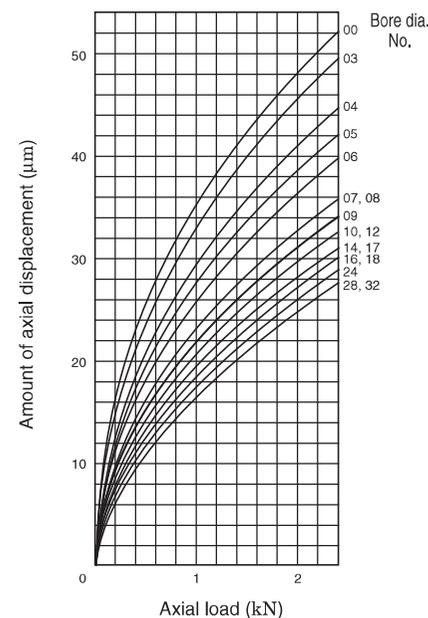
|               |       |       |               |
|---------------|-------|-------|---------------|
| Contact angle | $X_0$ | $Y_0$ | (reference)   |
|               |       |       |               |
| 24°           | 1     | 0.78  | 52, 53 series |
| 32°           | 1     | 0.63  | 32, 33 series |

[Note] In angular contact ball bearings, slippage occurs between the balls and raceways under too small a load, causing smearing to develop. Matched pair bearings may develop smearing when the ratio of the axial load to the radial load exceeds the value of  $e$  ( $F_a / F_r > e$ ), as listed in the specification table. Consult with JTEKT when these bearings are used under the above conditions.

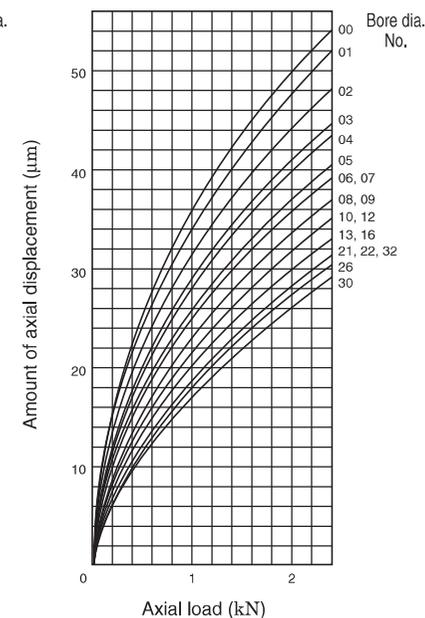
[Reference] Relationship between axial load and axial displacement

Diagrams (1) to (9) illustrate the relationship between axial load and axial displacement.

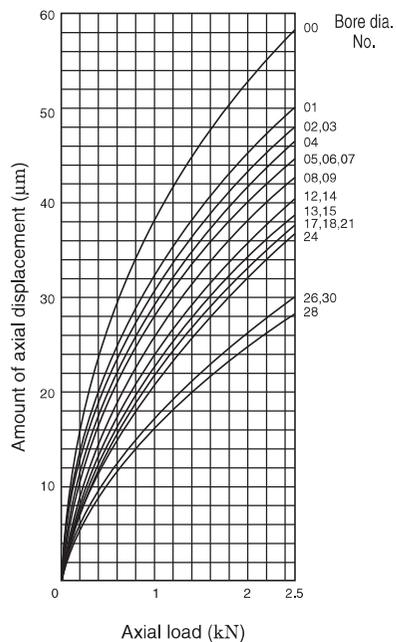
(1) 7900C (contact angle 15°)



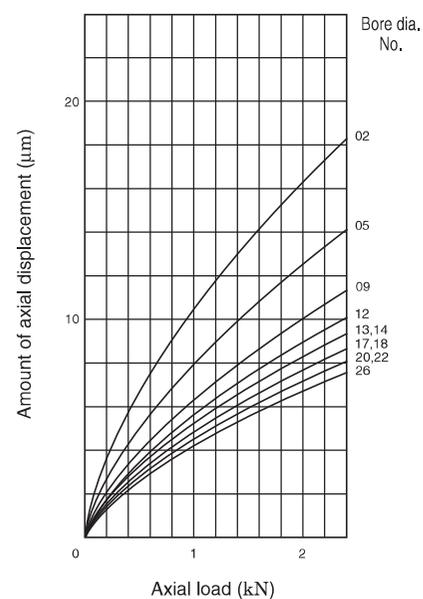
(2) 7000C (contact angle 15°)



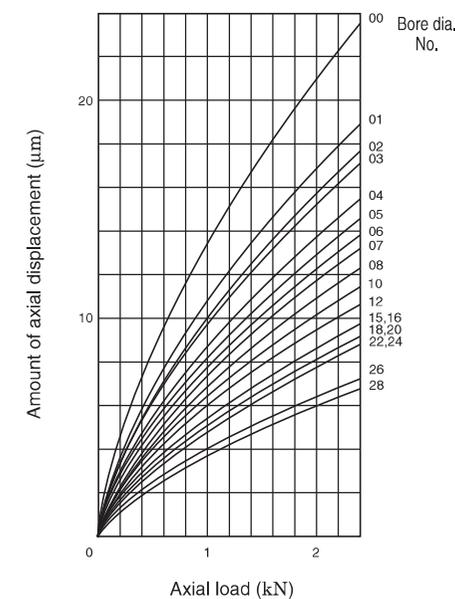
**(3) 7200C (contact angle 15°)**



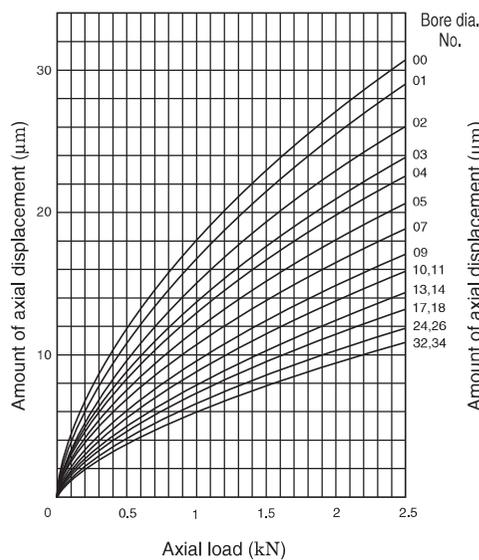
**(6) 7000B (contact angle 40°)**



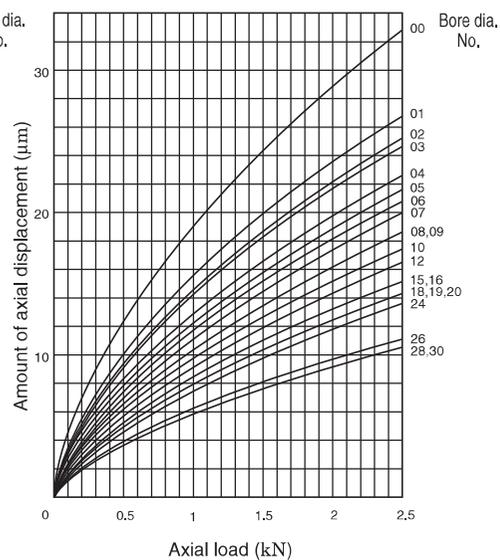
**(7) 7200B (contact angle 40°)**



**(4) 7000 (contact angle 30°)**

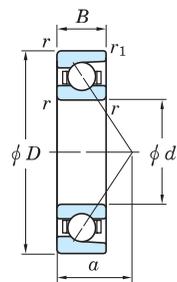


**(5) 7200 (contact angle 30°)**

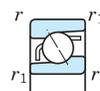


Single-row angular contact ball bearings

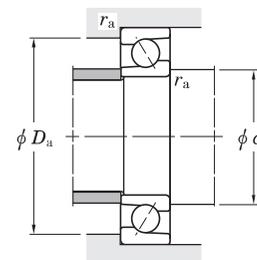
d 10 ~ (17) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |    |    |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|----|----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|----------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D  | B  | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     | f0     | Grease lub.  | Oil lub. |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |    |    |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] |        |  |          |                           |                    |                          |         |         |                    |
| 10                       | 22 | 6  | 0.3    | 0.15    | 3.75                    | 1.50 | —                 | —    | 0.060                    | —                   | 14.2   | 52 000   | 69 000   | 7900C                     | 5.1                | 12.5                     | 19.5    | 0.3     | 0.008              |
|                          | 26 | 8  | 0.3    | 0.15    | 6.25                    | 2.35 | —                 | —    | 0.120                    | —                   | —      | 34 000   | 42 000   | 7000                      | 9.1                | 12.5                     | 23.5    | 0.3     | 0.021              |
|                          | 26 | 8  | 0.3    | 0.15    | 5.80                    | 2.15 | —                 | —    | 0.110                    | —                   | —      | 25 000   | 33 000   | 7000B                     | 11.6               | 12.5                     | 23.5    | 0.3     | 0.021              |
|                          | 26 | 8  | 0.3    | 0.15    | 6.60                    | 2.45 | —                 | —    | 0.130                    | —                   | 12.5   | 47 000   | 62 000   | 7000C                     | 6.4                | 12.5                     | 23.5    | 0.3     | 0.021              |
|                          | 30 | 9  | 0.6    | 0.3     | 5.85                    | 2.20 | 6.75              | 2.75 | 0.110                    | 0.140               | —      | 29 000   | 37 000   | 7200                      | 10.4               | 14.5                     | 25.5    | 0.6     | 0.031              |
|                          | 30 | 9  | 0.6    | 0.3     | 5.35                    | 2.00 | 6.20              | 2.50 | 0.100                    | 0.130               | —      | 22 000   | 29 000   | 7200B                     | 13.1               | 14.5                     | 25.5    | 0.6     | 0.031              |
|                          | 30 | 9  | 0.6    | 0.3     | 6.25                    | 2.35 | 7.25              | 2.95 | 0.120                    | 0.150               | 13.4   | 40 000   | 54 000   | 7200C                     | 7.2                | 14.5                     | 25.5    | 0.6     | 0.031              |
|                          | 35 | 11 | 0.6    | 0.3     | 10.6                    | 3.75 | 11.6              | 4.30 | 0.300                    | 0.340               | —      | 27 000   | 33 000   | 7300                      | 12.0               | 14.5                     | 30.5    | 0.6     | 0.054              |
| 12                       | 24 | 6  | 0.3    | 0.15    | 4.00                    | 1.70 | —                 | —    | 0.070                    | —                   | 14.7   | 48 000   | 62 000   | 7901C                     | 5.4                | 14.5                     | 21.5    | 0.3     | 0.010              |
|                          | 28 | 8  | 0.3    | 0.15    | 6.75                    | 2.75 | —                 | —    | 0.140                    | —                   | —      | 29 000   | 37 000   | 7001                      | 9.9                | 14.5                     | 25.5    | 0.3     | 0.024              |
|                          | 28 | 8  | 0.3    | 0.15    | 6.20                    | 2.50 | —                 | —    | 0.130                    | —                   | —      | 22 000   | 29 000   | 7001B                     | 12.6               | 14.5                     | 25.5    | 0.3     | 0.024              |
|                          | 28 | 8  | 0.3    | 0.15    | 7.25                    | 2.95 | —                 | —    | 0.150                    | —                   | 13.4   | 40 000   | 54 000   | 7001C                     | 6.7                | 14.5                     | 25.5    | 0.3     | 0.024              |
|                          | 32 | 10 | 0.6    | 0.3     | 9.30                    | 3.65 | 10.0              | 4.05 | 0.280                    | 0.310               | —      | 27 000   | 34 000   | 7201                      | 11.4               | 16.5                     | 27.5    | 0.6     | 0.038              |
|                          | 32 | 10 | 0.6    | 0.3     | 8.65                    | 3.40 | 9.30              | 3.75 | 0.240                    | 0.270               | —      | 20 000   | 27 000   | 7201B                     | 14.2               | 16.5                     | 27.5    | 0.6     | 0.038              |
|                          | 32 | 10 | 0.6    | 0.3     | 9.90                    | 3.85 | 10.6              | 4.30 | 0.300                    | 0.330               | 12.5   | 38 000   | 50 000   | 7201C                     | 7.9                | 16.5                     | 27.5    | 0.6     | 0.038              |
|                          | 37 | 12 | 1      | 0.6     | 12.8                    | 4.60 | 14.0              | 5.25 | 0.360                    | 0.410               | —      | 24 000   | 31 000   | 7301                      | 13.1               | 17.5                     | 31.5    | 1       | 0.065              |
| 15                       | 28 | 7  | 0.3    | 0.15    | 5.95                    | 2.65 | —                 | —    | 0.110                    | —                   | 14.5   | 39 000   | 52 000   | 7902C                     | 6.4                | 17.5                     | 25.5    | 0.3     | 0.015              |
|                          | 32 | 9  | 0.3    | 0.15    | 7.65                    | 3.45 | —                 | —    | 0.180                    | —                   | —      | 26 000   | 32 000   | 7002                      | 11.3               | 17.5                     | 29.5    | 0.3     | 0.035              |
|                          | 32 | 9  | 0.3    | 0.15    | 6.95                    | 3.15 | —                 | —    | 0.160                    | —                   | —      | 19 000   | 25 000   | 7002B                     | 14.6               | 17.5                     | 29.5    | 0.3     | 0.035              |
|                          | 32 | 9  | 0.3    | 0.15    | 8.25                    | 3.70 | —                 | —    | 0.190                    | —                   | 14.1   | 35 000   | 47 000   | 7002C                     | 7.6                | 17.5                     | 29.5    | 0.3     | 0.035              |
|                          | 35 | 11 | 0.6    | 0.3     | 10.1                    | 4.25 | 10.1              | 4.25 | 0.300                    | 0.300               | —      | 24 000   | 29 000   | 7202                      | 12.9               | 19.5                     | 30.5    | 0.6     | 0.048              |
|                          | 35 | 11 | 0.6    | 0.3     | 9.30                    | 3.95 | 9.30              | 3.95 | 0.260                    | 0.260               | —      | 18 000   | 24 000   | 7202B                     | 16.2               | 19.5                     | 30.5    | 0.6     | 0.048              |
|                          | 35 | 11 | 0.6    | 0.3     | 10.8                    | 4.55 | 10.8              | 4.55 | 0.340                    | 0.340               | 13.3   | 33 000   | 43 000   | 7202C                     | 8.9                | 19.5                     | 30.5    | 0.6     | 0.048              |
|                          | 42 | 13 | 1      | 0.6     | 15.7                    | 6.45 | 16.8              | 7.20 | 0.490                    | 0.550               | —      | 20 000   | 25 000   | 7302                      | 15.0               | 20.5                     | 36.5    | 1       | 0.088              |
| 17                       | 30 | 7  | 0.3    | 0.15    | 6.25                    | 2.95 | —                 | —    | 0.120                    | —                   | 14.9   | 36 000   | 47 000   | 7903C                     | 6.7                | 19.5                     | 27.5    | 0.3     | 0.016              |
|                          | 35 | 10 | 0.3    | 0.15    | 8.40                    | 4.15 | —                 | —    | 0.210                    | —                   | —      | 23 000   | 28 000   | 7003                      | 12.7               | 19.5                     | 32.5    | 0.3     | 0.045              |

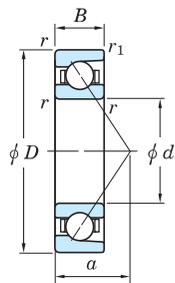
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

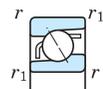
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

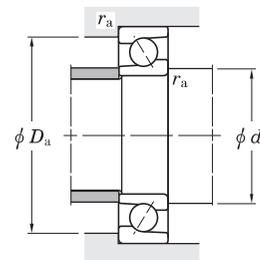
d (17) ~ (25) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |    |    |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |       | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |                     |                     | (Refer.) Mass (kg) |
|--------------------------|----|----|--------|---------|-------------------------|------|-------------------|------|--------------------------|-------|--------|--|----------|---------------------------|--------------------|--------------------------|---------------------|---------------------|--------------------|
| d                        | D  | B  | r min. | r1 min. | With machined cage      |      | With pressed cage |      | C <sub>u</sub>           |       |        | Grease lub.  | Oil lub. |                           |                    | d <sub>a</sub> min.      | D <sub>a</sub> max. | r <sub>a</sub> max. |                    |
| 17                       | 35 | 10 | 0.3    | 0.15    | 7.60                    | 3.75 | —                 | —    | 0.190                    | —     | —      | 17 000   | 23 000   | 7003B                     | 16.1               | 19.5                     | 32.5                | 0.3                 | 0.045              |
|                          | 35 | 10 | 0.3    | 0.15    | 9.15                    | 4.45 | —                 | —    | 0.230                    | —     | 14.6   | 31 000   | 41 000   | 7003C                     | 8.6                | 19.5                     | 32.5                | 0.3                 | 0.045              |
|                          | 40 | 12 | 0.6    | 0.3     | 12.7                    | 5.50 | 12.7              | 5.50 | 0.380                    | 0.380 | —      | 21 000   | 26 000   | 7203                      | 14.4               | 21.5                     | 35.5                | 0.6                 | 0.070              |
|                          | 40 | 12 | 0.6    | 0.3     | 11.7                    | 5.05 | 11.7              | 5.05 | 0.330                    | 0.330 | —      | 16 000   | 21 000   | 7203B                     | 18.2               | 21.5                     | 35.5                | 0.6                 | 0.070              |
|                          | 40 | 12 | 0.6    | 0.3     | 13.6                    | 5.90 | 13.6              | 5.90 | 0.440                    | 0.440 | 13.4   | 29 000   | 38 000   | 7203C                     | 9.9                | 21.5                     | 35.5                | 0.6                 | 0.070              |
|                          | 47 | 14 | 1      | 0.6     | 18.7                    | 7.90 | 20.0              | 8.75 | 0.590                    | 0.660 | —      | 18 000   | 23 000   | 7303                      | 16.5               | 22.5                     | 41.5                | 1                   | 0.120              |
|                          | 47 | 14 | 1      | 0.6     | 17.3                    | 7.30 | 18.5              | 8.10 | 0.510                    | 0.570 | —      | 14 000   | 18 000   | 7303B                     | 20.8               | 22.5                     | 41.5                | 1                   | 0.120              |
|                          | 47 | 14 | 1      | 0.6     | 19.8                    | 8.40 | 19.8              | 8.40 | 0.650                    | 0.650 | 12.6   | 25 000   | 33 000   | 7303C                     | 11.4               | 22.5                     | 41.5                | 1                   | 0.120              |
| 20                       | 37 | 9  | 0.3    | 0.15    | 9.10                    | 4.55 | —                 | —    | 0.240                    | —     | 14.9   | 30 000   | 39 000   | 7904C                     | 8.3                | 22.5                     | 34.5                | 0.3                 | 0.035              |
|                          | 42 | 12 | 0.6    | 0.3     | 12.9                    | 6.10 | —                 | —    | 0.390                    | —     | —      | 19 000   | 24 000   | 7004                      | 15.1               | 24.5                     | 37.5                | 0.6                 | 0.079              |
|                          | 42 | 12 | 0.6    | 0.3     | 11.7                    | 5.55 | —                 | —    | 0.340                    | —     | —      | 14 000   | 19 000   | 7004B                     | 19.2               | 24.5                     | 37.5                | 0.6                 | 0.079              |
|                          | 42 | 12 | 0.6    | 0.3     | 13.9                    | 6.60 | —                 | —    | 0.450                    | —     | 14.1   | 26 000   | 35 000   | 7004C                     | 10.2               | 24.5                     | 37.5                | 0.6                 | 0.079              |
|                          | 47 | 14 | 1      | 0.6     | 18.1                    | 8.40 | 19.2              | 9.15 | 0.580                    | 0.640 | —      | 17 000   | 22 000   | 7204                      | 17.0               | 25.5                     | 41.5                | 1                   | 0.112              |
|                          | 47 | 14 | 1      | 0.6     | 16.6                    | 7.70 | 17.6              | 8.40 | 0.500                    | 0.550 | —      | 13 000   | 17 000   | 7204B                     | 21.5               | 25.5                     | 41.5                | 1                   | 0.112              |
|                          | 47 | 14 | 1      | 0.6     | 19.4                    | 9.00 | 20.6              | 9.80 | 0.670                    | 0.730 | 13.4   | 24 000   | 32 000   | 7204C                     | 11.6               | 25.5                     | 41.5                | 1                   | 0.112              |
|                          | 52 | 15 | 1.1    | 0.6     | 21.8                    | 9.40 | 23.4              | 10.4 | 0.710                    | 0.790 | —      | 17 000   | 21 000   | 7304                      | 17.9               | 27                       | 45                  | 1                   | 0.150              |
|                          | 52 | 15 | 1.1    | 0.6     | 20.2                    | 8.70 | 21.7              | 9.65 | 0.610                    | 0.680 | —      | 13 000   | 17 000   | 7304B                     | 22.6               | 27                       | 45                  | 1                   | 0.150              |
|                          | 52 | 15 | 1.1    | 0.6     | 23.1                    | 9.95 | 24.8              | 11.1 | 0.780                    | 0.860 | 12.6   | 23 000   | 31 000   | 7304C                     | 12.3               | 27                       | 45                  | 1                   | 0.150              |
|                          | 72 | 19 | 1.1    | 0.6     | 44.5                    | 19.1 | —                 | —    | 1.50                     | —     | —      | 9 600  | 13 000   | 7404                      | 23.1               | 27                       | 65                  | 1                   | 0.395              |
|                          | 72 | 19 | 1.1    | 0.6     | 41.9                    | 17.9 | —                 | —    | 1.40                     | —     | —      | 8 500  | 12 000   | 7404B                     | 29.2               | 27                       | 65                  | 1                   | 0.395              |
| 25                       | 42 | 9  | 0.3    | 0.15    | 10.2                    | 5.45 | —                 | —    | 0.300                    | —     | 15.5   | 25 000   | 33 000   | 7905C                     | 9.1                | 27.5                     | 39.5                | 0.3                 | 0.041              |
|                          | 47 | 12 | 0.6    | 0.3     | 14.1                    | 7.40 | —                 | —    | 0.450                    | —     | —      | 17 000   | 21 000   | 7005                      | 16.4               | 29.5                     | 42.5                | 0.6                 | 0.091              |
|                          | 47 | 12 | 0.6    | 0.3     | 12.8                    | 6.70 | —                 | —    | 0.390                    | —     | —      | 12 000   | 17 000   | 7005B                     | 21.1               | 29.5                     | 42.5                | 0.6                 | 0.091              |
|                          | 47 | 12 | 0.6    | 0.3     | 15.4                    | 8.00 | —                 | —    | 0.510                    | —     | 14.7   | 23 000   | 30 000   | 7005C                     | 10.8               | 29.5                     | 42.5                | 0.6                 | 0.091              |
|                          | 52 | 15 | 1      | 0.6     | 19.2                    | 9.50 | 20.2              | 10.3 | 0.620                    | 0.670 | —      | 15 000   | 19 000   | 7205                      | 18.8               | 30.5                     | 46.5                | 1                   | 0.135              |
|                          | 52 | 15 | 1      | 0.6     | 17.5                    | 8.70 | 18.4              | 9.40 | 0.530                    | 0.580 | —      | 12 000   | 15 000   | 7205B                     | 23.9               | 30.5                     | 46.5                | 1                   | 0.135              |

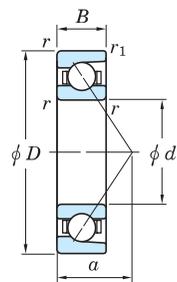
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

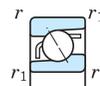
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

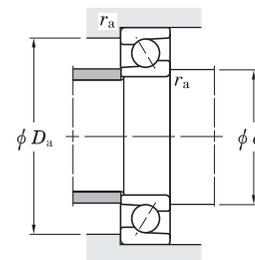
d (25) ~ (35) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |    |    |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) α | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|----|----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|----------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D  | B  | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     |        | Grease lub.  | Oil lub. |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |    |    |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] | f0     |  |          |                           |                    |                          |         |         |                    |
| 25                       | 52 | 15 | 1      | 0.6     | 20.7                    | 10.2 | 21.9              | 11.1 | 0.710                    | 0.770               | 14.0   | 21 000   | 28 000   | 7205C                     | 12.7               | 30.5                     | 46.5    | 1       | 0.135              |
|                          | 62 | 17 | 1.1    | 0.6     | 31.0                    | 14.4 | 33.0              | 15.8 | 1.05                     | 1.15                | —      | 14 000   | 17 000   | 7305                      | 21.1               | 32                       | 55      | 1       | 0.243              |
|                          | 62 | 17 | 1.1    | 0.6     | 28.6                    | 13.3 | 30.5              | 14.6 | 0.910                    | 1.00                | —      | 10 000   | 14 000   | 7305B                     | 26.8               | 32                       | 55      | 1       | 0.243              |
|                          | 62 | 17 | 1.1    | 0.6     | 33.0                    | 15.3 | 35.1              | 16.8 | 1.20                     | 1.30                | 12.8   | 19 000   | 25 000   | 7305C                     | 14.3               | 32                       | 55      | 1       | 0.243              |
|                          | 80 | 21 | 1.5    | 1       | 49.7                    | 23.2 | 53.3              | 25.7 | 1.80                     | 2.00                | —      | 8 200  | 11 000   | 7405                      | 26.4               | 33.5                     | 71.5    | 1.5     | 0.527              |
|                          | 80 | 21 | 1.5    | 1       | 46.1                    | 21.5 | 49.5              | 23.9 | 1.55                     | 1.70                | —      | 7 300  | 10 000   | 7405B                     | 33.6               | 33.5                     | 71.5    | 1.5     | 0.527              |
| 30                       | 47 | 9  | 0.3    | 0.15    | 10.4                    | 6.25 | —                 | —    | 0.320                    | —                   | 15.9   | 22 000   | 29 000   | 7906C                     | 9.7                | 32.5                     | 44.5    | 0.3     | 0.046              |
|                          | 55 | 13 | 1      | 0.6     | 18.2                    | 10.1 | —                 | —    | 0.610                    | —                   | —      | 14 000   | 18 000   | 7006                      | 18.8               | 35.5                     | 49.5    | 1       | 0.133              |
|                          | 55 | 13 | 1      | 0.6     | 16.4                    | 9.20 | —                 | —    | 0.530                    | —                   | —      | 11 000   | 14 000   | 7006B                     | 24.3               | 35.5                     | 49.5    | 1       | 0.133              |
|                          | 55 | 13 | 1      | 0.6     | 19.8                    | 11.0 | —                 | —    | 0.690                    | —                   | 14.9   | 20 000   | 26 000   | 7006C                     | 12.2               | 35.5                     | 49.5    | 1       | 0.133              |
|                          | 62 | 16 | 1      | 0.6     | 26.7                    | 13.7 | 28.1              | 14.8 | 0.890                    | 0.970               | —      | 13 000   | 16 000   | 7206                      | 21.5               | 35.5                     | 56.5    | 1       | 0.208              |
|                          | 62 | 16 | 1      | 0.6     | 24.3                    | 12.5 | 25.6              | 13.6 | 0.770                    | 0.840               | —      | 9 600  | 13 000   | 7206B                     | 27.6               | 35.5                     | 56.5    | 1       | 0.208              |
|                          | 62 | 16 | 1      | 0.6     | 28.8                    | 14.7 | 30.4              | 16.0 | 1.00                     | 1.10                | 14.0   | 18 000   | 24 000   | 7206C                     | 14.3               | 35.5                     | 56.5    | 1       | 0.208              |
|                          | 72 | 19 | 1.1    | 0.6     | 37.6                    | 18.9 | 39.9              | 20.6 | 1.30                     | 1.45                | —      | 12 000   | 14 000   | 7306                      | 24.5               | 37                       | 65      | 1       | 0.362              |
|                          | 72 | 19 | 1.1    | 0.6     | 34.5                    | 17.4 | 36.6              | 19.0 | 1.15                     | 1.25                | —      | 8 700  | 12 000   | 7306B                     | 31.3               | 37                       | 65      | 1       | 0.362              |
|                          | 72 | 19 | 1.1    | 0.6     | 40.4                    | 20.3 | 42.8              | 22.1 | 1.50                     | 1.65                | 13.4   | 16 000   | 21 000   | 7306C                     | 16.5               | 37                       | 65      | 1       | 0.362              |
|                          | 90 | 23 | 1.5    | 1       | 59.5                    | 28.4 | 63.9              | 31.6 | 2.20                     | 2.45                | —      | 7 300  | 9 700    | 7406                      | 29.3               | 38.5                     | 81.5    | 1.5     | 0.686              |
|                          | 90 | 23 | 1.5    | 1       | 55.2                    | 26.4 | 59.3              | 29.3 | 1.90                     | 2.10                | —      | 6 500  | 8 900    | 7406B                     | 37.3               | 38.5                     | 81.5    | 1.5     | 0.686              |
| 35                       | 55 | 10 | 0.6    | 0.3     | 15.7                    | 9.70 | —                 | —    | 0.550                    | —                   | 15.7   | 19 000   | 25 000   | 7907C                     | 11.0               | 39.5                     | 50.5    | 0.6     | 0.074              |
|                          | 62 | 14 | 1      | 0.6     | 21.9                    | 12.6 | —                 | —    | 0.740                    | —                   | —      | 12 000   | 15 000   | 7007                      | 21.2               | 40.5                     | 56.5    | 1       | 0.170              |
|                          | 62 | 14 | 1      | 0.6     | 19.7                    | 11.4 | —                 | —    | 0.640                    | —                   | —      | 9 200  | 12 000   | 7007B                     | 27.6               | 40.5                     | 56.5    | 1       | 0.170              |
|                          | 62 | 14 | 1      | 0.6     | 23.9                    | 13.7 | —                 | —    | 0.840                    | —                   | 15.0   | 17 000   | 22 000   | 7007C                     | 13.5               | 40.5                     | 56.5    | 1       | 0.170              |
|                          | 72 | 17 | 1.1    | 0.6     | 35.2                    | 18.6 | 37.1              | 20.2 | 1.20                     | 1.30                | —      | 11 000   | 14 000   | 7207                      | 24.2               | 42                       | 65      | 1       | 0.295              |
|                          | 72 | 17 | 1.1    | 0.6     | 32.0                    | 17.0 | 33.8              | 18.5 | 1.05                     | 1.15                | —      | 8 300  | 11 000   | 7207B                     | 31.4               | 42                       | 65      | 1       | 0.295              |
|                          | 72 | 17 | 1.1    | 0.6     | 38.0                    | 20.1 | 40.1              | 21.7 | 1.40                     | 1.50                | 14.0   | 15 000   | 20 000   | 7207C                     | 15.8               | 42                       | 65      | 1       | 0.295              |
|                          | 80 | 21 | 1.5    | 1       | 44.2                    | 22.0 | 49.9              | 26.4 | 1.55                     | 1.85                | —      | 10 000   | 13 000   | 7307                      | 27.4               | 43.5                     | 71.5    | 1.5     | 0.475              |
|                          | 80 | 21 | 1.5    | 1       | 40.6                    | 20.2 | 45.8              | 24.3 | 1.30                     | 1.60                | —      | 7 700  | 10 000   | 7307B                     | 35.0               | 43.5                     | 71.5    | 1.5     | 0.475              |

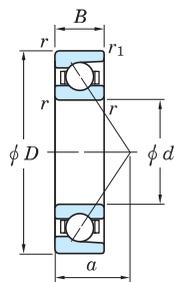
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

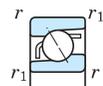
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

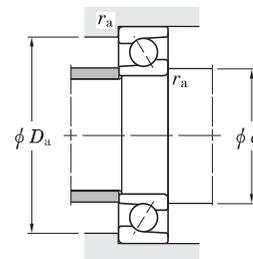
d (35) ~ 45 mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |    |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|-----|----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|----------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D   | B  | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     |        | Grease lub.  | Oil lub. |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |     |    |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] | f0     |  |          |                           |                    |                          |         |         |                    |
| 35                       | 80  | 21 | 1.5    | 1       | 47.4                    | 23.6 | 53.5              | 28.3 | 1.75                     | 2.10                | 13.4   | 14 000   | 19 000   | 7307C                     | 18.3               | 43.5                     | 71.5    | 1.5     | 0.475              |
|                          | 100 | 25 | 1.5    | 1       | 75.6                    | 37.0 | 81.1              | 41.1 | 2.85                     | 3.20                | —      | 6 500  | 8 600    | 7407                      | 32.6               | 43.5                     | 91.5    | 1.5     | 0.950              |
|                          | 100 | 25 | 1.5    | 1       | 70.2                    | 34.3 | 75.3              | 38.1 | 2.45                     | 2.75                | —      | 5 700  | 7 900    | 7407B                     | 41.7               | 43.5                     | 91.5    | 1.5     | 0.950              |
| 40                       | 62  | 12 | 0.6    | 0.3     | 19.7                    | 12.4 | —                 | —    | 0.710                    | —                   | 15.7   | 17 000   | 22 000   | 7908C                     | 12.8               | 44.5                     | 57.5    | 0.6     | 0.107              |
|                          | 68  | 15 | 1      | 0.6     | 23.4                    | 14.6 | —                 | —    | 0.830                    | —                   | —      | 11 000   | 14 000   | 7008                      | 23.2               | 45.5                     | 62.5    | 1       | 0.210              |
|                          | 68  | 15 | 1      | 0.6     | 21.1                    | 13.2 | —                 | —    | 0.720                    | —                   | —      | 8 300  | 11 000   | 7008B                     | 30.2               | 45.5                     | 62.5    | 1       | 0.210              |
|                          | 68  | 15 | 1      | 0.6     | 25.7                    | 15.9 | —                 | —    | 0.940                    | —                   | 15.4   | 15 000   | 20 000   | 7008C                     | 14.8               | 45.5                     | 62.5    | 1       | 0.210              |
|                          | 80  | 18 | 1.1    | 0.6     | 42.0                    | 23.3 | 44.1              | 25.1 | 1.50                     | 1.60                | —      | 10 000   | 12 000   | 7208                      | 26.3               | 47                       | 73      | 1       | 0.382              |
|                          | 80  | 18 | 1.1    | 0.6     | 38.2                    | 21.3 | 40.2              | 23.0 | 1.30                     | 1.40                | —      | 7 500  | 10 000   | 7208B                     | 34.2               | 47                       | 73      | 1       | 0.382              |
|                          | 80  | 18 | 1.1    | 0.6     | 45.4                    | 25.2 | 47.7              | 27.1 | 1.70                     | 1.85                | 14.2   | 14 000   | 18 000   | 7208C                     | 17.0               | 47                       | 73      | 1       | 0.382              |
|                          | 90  | 23 | 1.5    | 1       | 54.0                    | 27.4 | 61.0              | 32.9 | 1.90                     | 2.30                | —      | 9 200  | 12 000   | 7308                      | 30.3               | 48.5                     | 81.5    | 1.5     | 0.657              |
|                          | 90  | 23 | 1.5    | 1       | 49.6                    | 25.2 | 56.0              | 30.3 | 1.65                     | 2.00                | —      | 6 900  | 9 200    | 7308B                     | 38.8               | 48.5                     | 81.5    | 1.5     | 0.657              |
|                          | 90  | 23 | 1.5    | 1       | 57.9                    | 29.4 | 65.4              | 35.3 | 2.20                     | 2.65                | 13.4   | 13 000   | 17 000   | 7308C                     | 20.2               | 48.5                     | 81.5    | 1.5     | 0.657              |
|                          | 110 | 27 | 2      | 1       | 87.4                    | 43.5 | 93.8              | 48.4 | 3.35                     | 3.70                | —      | 5 900  | 7 900    | 7408                      | 35.5               | 50                       | 100     | 2       | 1.23               |
|                          | 110 | 27 | 2      | 1       | 81.1                    | 40.4 | 87.0              | 44.9 | 2.90                     | 3.20                | —      | 5 200  | 7 200    | 7408B                     | 45.4               | 50                       | 100     | 2       | 1.23               |
| 45                       | 68  | 12 | 0.6    | 0.3     | 20.8                    | 14.1 | —                 | —    | 0.770                    | —                   | 16.0   | 15 000   | 20 000   | 7909C                     | 13.6               | 49.5                     | 63.5    | 0.6     | 0.127              |
|                          | 75  | 16 | 1      | 0.6     | 27.8                    | 17.7 | —                 | —    | 1.00                     | —                   | —      | 10 000   | 12 000   | 7009                      | 25.3               | 50.5                     | 69.5    | 1       | 0.260              |
|                          | 75  | 16 | 1      | 0.6     | 25.0                    | 16.0 | —                 | —    | 0.870                    | —                   | —      | 7 500  | 10 000   | 7009B                     | 33.2               | 50.5                     | 69.5    | 1       | 0.260              |
|                          | 75  | 16 | 1      | 0.6     | 30.5                    | 19.3 | —                 | —    | 1.15                     | —                   | 15.4   | 14 000   | 18 000   | 7009C                     | 16.0               | 50.5                     | 69.5    | 1       | 0.260              |
|                          | 85  | 19 | 1.1    | 0.6     | 47.2                    | 26.6 | 49.6              | 28.6 | 1.70                     | 1.85                | —      | 9 400  | 12 000   | 7209                      | 28.0               | 52                       | 78      | 1       | 0.430              |
|                          | 85  | 19 | 1.1    | 0.6     | 42.9                    | 24.3 | 45.1              | 26.1 | 1.50                     | 1.60                | —      | 7 000  | 9 400    | 7209B                     | 36.4               | 52                       | 78      | 1       | 0.430              |
|                          | 85  | 19 | 1.1    | 0.6     | 51.0                    | 28.7 | 53.6              | 30.9 | 1.95                     | 2.10                | 14.2   | 13 000   | 17 000   | 7209C                     | 18.1               | 52                       | 78      | 1       | 0.430              |
|                          | 100 | 25 | 1.5    | 1       | 68.9                    | 37.1 | 73.1              | 40.4 | 2.55                     | 2.80                | —      | 8 200  | 10 000   | 7309                      | 33.6               | 53.5                     | 91.5    | 1.5     | 0.875              |
|                          | 100 | 25 | 1.5    | 1       | 63.2                    | 34.1 | 67.0              | 37.2 | 2.20                     | 2.40                | —      | 6 200  | 8 200    | 7309B                     | 43.1               | 53.5                     | 91.5    | 1.5     | 0.875              |
|                          | 100 | 25 | 1.5    | 1       | 74.0                    | 39.7 | 78.4              | 43.4 | 2.95                     | 3.20                | 13.5   | 11 000   | 15 000   | 7309C                     | 22.3               | 53.5                     | 91.5    | 1.5     | 0.875              |
|                          | 120 | 29 | 2      | 1       | 106                     | 53.8 | 114               | 59.8 | 4.20                     | 4.65                | —      | 5 400  | 7 100    | 7409                      | 38.6               | 55                       | 110     | 2       | 1.55               |
|                          | 120 | 29 | 2      | 1       | 98.7                    | 50.0 | 106               | 55.5 | 3.60                     | 4.00                | —      | 4 800  | 6 600    | 7409B                     | 49.5               | 55                       | 110     | 2       | 1.55               |

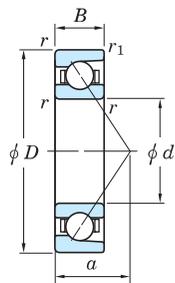
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

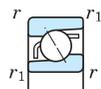
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

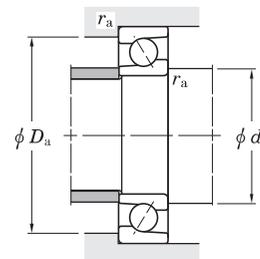
d 50 ~ (60) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |     |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |              | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|-----|-----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|--------------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D   | B   | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     | f0     | Grease lub.  | Oil lub.     |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |     |     |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] |        |  |              |                           |                    |                          |         |         |                    |
| 50                       | 72  | 12  | 0.6    | 0.3     | 21.8                    | 15.7 | —                 | —    | 0.840                    | —                   | 16.2   | 14 000   | 18 000       | <b>7910C</b>              | 14.2               | 54.5                     | 67.5    | 0.6     | 0.128              |
|                          | 80  | 16  | 1      | 0.6     | 29.5                    | 20.1 | —                 | —    | 1.10                     | —                   | —      | 9 200  | 11 000       | <b>7010</b>               | 26.9               | 55.5                     | 74.5    | 1       | 0.290              |
|                          | 80  | 16  | 1      | 0.6     | 26.5                    | 18.1 | —                 | —    | 0.960                    | —                   | —      | 6 900  | 9 200        | <b>7010B</b>              | 35.3               | 55.5                     | 74.5    | 1       | 0.290              |
|                          | 80  | 16  | 1      | 0.6     | 32.5                    | 21.9 | —                 | —    | 1.25                     | —                   | 15.7   | 13 000   | 17 000       | <b>7010C</b>              | 16.8               | 55.5                     | 74.5    | 1       | 0.290              |
|                          | 90  | 20  | 1.1    | 0.6     | 49.2                    | 29.4 | 51.6              | 31.5 | 1.80                     | 1.95                | —      | 8 500  | 11 000       | <b>7210</b>               | 30.4               | 57                       | 83      | 1       | 0.485              |
|                          | 90  | 20  | 1.1    | 0.6     | 44.6                    | 26.7 | 46.7              | 28.6 | 1.55                     | 1.70                | —      | 6 400  | 8 500        | <b>7210B</b>              | 39.6               | 57                       | 83      | 1       | 0.485              |
|                          | 90  | 20  | 1.1    | 0.6     | 53.5                    | 31.8 | 56.0              | 34.1 | 2.05                     | 2.20                | 14.6   | 12 000   | 16 000       | <b>7210C</b>              | 19.4               | 57                       | 83      | 1       | 0.485              |
|                          | 110 | 27  | 2      | 1       | 87.6                    | 48.1 | 92.9              | 52.5 | 3.35                     | 3.65                | —      | 7 300  | 9 100        | <b>7310</b>               | 37.2               | 60                       | 100     | 2       | 1.14               |
|                          | 110 | 27  | 2      | 1       | 80.5                    | 44.3 | 85.3              | 48.3 | 2.90                     | 3.15                | —      | 5 500  | 7 300        | <b>7310B</b>              | 47.9               | 60                       | 100     | 2       | 1.14               |
|                          | 110 | 27  | 2      | 1       | 93.9                    | 51.6 | 99.5              | 56.2 | 3.85                     | 4.20                | 13.4   | 10 000   | 13 000       | <b>7310C</b>              | 24.5               | 60                       | 100     | 2       | 1.14               |
| 130                      | 31  | 2.1 | 1.1    | 122     | 65.3                    | —    | —                 | 4.90 | —                        | —                   | 4 900  | 6 600  | <b>7410</b>  | 41.6                      | 62                 | 118                      | 2       | 1.92    |                    |
| 130                      | 31  | 2.1 | 1.1    | 113     | 60.4                    | —    | —                 | 4.20 | —                        | —                   | 4 400  | 6 000  | <b>7410B</b> | 53.5                      | 62                 | 118                      | 2       | 1.92    |                    |
| 55                       | 80  | 13  | 1      | 0.6     | 24.6                    | 18.5 | —                 | —    | 0.980                    | —                   | 16.3   | 13 000   | 17 000       | <b>7911C</b>              | 15.5               | 60.5                     | 74.5    | 1       | 0.178              |
|                          | 90  | 18  | 1.1    | 0.6     | 38.9                    | 26.3 | —                 | —    | 1.50                     | —                   | —      | 8 300  | 10 000       | <b>7011</b>               | 29.9               | 62                       | 83      | 1       | 0.420              |
|                          | 90  | 18  | 1.1    | 0.6     | 34.9                    | 23.7 | —                 | —    | 1.30                     | —                   | —      | 6 200  | 8 300        | <b>7011B</b>              | 39.4               | 62                       | 83      | 1       | 0.420              |
|                          | 90  | 18  | 1.1    | 0.6     | 42.6                    | 28.6 | —                 | —    | 1.65                     | —                   | 15.5   | 11 000   | 15 000       | <b>7011C</b>              | 18.7               | 62                       | 83      | 1       | 0.420              |
|                          | 100 | 21  | 1.5    | 1       | 60.9                    | 37.1 | 63.7              | 39.8 | 2.30                     | 2.45                | —      | 7 600  | 9 500        | <b>7211</b>               | 33.3               | 63.5                     | 91.5    | 1.5     | 0.635              |
|                          | 100 | 21  | 1.5    | 1       | 55.1                    | 33.8 | 57.7              | 36.2 | 2.00                     | 2.15                | —      | 5 700  | 7 600        | <b>7211B</b>              | 43.6               | 63.5                     | 91.5    | 1.5     | 0.635              |
|                          | 100 | 21  | 1.5    | 1       | 66.1                    | 40.2 | 69.2              | 43.1 | 2.60                     | 2.80                | 14.6   | 11 000   | 14 000       | <b>7211C</b>              | 21.1               | 63.5                     | 91.5    | 1.5     | 0.635              |
|                          | 120 | 29  | 2      | 1       | 101                     | 56.5 | 107               | 61.7 | 3.95                     | 4.30                | —      | 6 700  | 8 400        | <b>7311</b>               | 40.2               | 65                       | 110     | 2       | 1.45               |
|                          | 120 | 29  | 2      | 1       | 92.9                    | 52.0 | 98.4              | 56.7 | 3.40                     | 3.70                | —      | 5 000  | 6 700        | <b>7311B</b>              | 51.8               | 65                       | 110     | 2       | 1.45               |
|                          | 120 | 29  | 2      | 1       | 108                     | 60.6 | 115               | 66.1 | 4.50                     | 4.90                | 13.4   | 9 300  | 12 000       | <b>7311C</b>              | 26.4               | 65                       | 110     | 2       | 1.45               |
| 140                      | 33  | 2.1 | 1.1    | 148     | 82.4                    | —    | —                 | 6.40 | —                        | —                   | 4 500  | 6 000  | <b>7411</b>  | 45.0                      | 67                 | 128                      | 2       | 2.36    |                    |
| 140                      | 33  | 2.1 | 1.1    | 138     | 76.5                    | —    | —                 | 5.50 | —                        | —                   | 4 000  | 5 500  | <b>7411B</b> | 57.8                      | 67                 | 128                      | 2       | 2.36    |                    |
| 60                       | 85  | 13  | 1      | 0.6     | 29.0                    | 21.8 | —                 | —    | 1.15                     | —                   | 16.3   | 12 000   | 16 000       | <b>7912C</b>              | 16.3               | 65.5                     | 79.5    | 1       | 0.187              |
|                          | 95  | 18  | 1.1    | 0.6     | 39.9                    | 28.1 | —                 | —    | 1.55                     | —                   | —      | 7 700  | 9 700        | <b>7012</b>               | 31.4               | 67                       | 88      | 1       | 0.450              |
|                          | 95  | 18  | 1.1    | 0.6     | 35.7                    | 25.3 | —                 | —    | 1.35                     | —                   | —      | 5 800  | 7 700        | <b>7012B</b>              | 41.5               | 67                       | 88      | 1       | 0.450              |

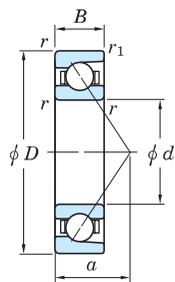
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

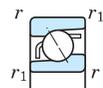
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

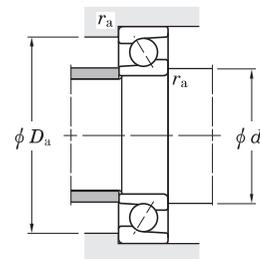
d (60) ~ (70) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |     |        |                     | Basic load ratings (kN) |                 |                   |                 | Fatigue load limits (kN) |                     | Factor         | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |                     |                     | (Refer.) Mass (kg) |
|--------------------------|-----|-----|--------|---------------------|-------------------------|-----------------|-------------------|-----------------|--------------------------|---------------------|----------------|--|----------|---------------------------|--------------------|--------------------------|---------------------|---------------------|--------------------|
| d                        | D   | B   | r min. | r <sub>1</sub> min. | With machined cage      |                 | With pressed cage |                 | C <sub>u</sub>           |                     |                | Grease lub.  | Oil lub. |                           |                    | d <sub>a</sub> min.      | D <sub>a</sub> max. | r <sub>a</sub> max. |                    |
|                          |     |     |        |                     | C <sub>r</sub>          | C <sub>0r</sub> | C <sub>r</sub>    | C <sub>0r</sub> | [With machined cage]     | [With pressed cage] | f <sub>0</sub> |  |          |                           |                    |                          |                     |                     |                    |
| 60                       | 95  | 18  | 1.1    | 0.6                 | 43.8                    | 30.6            | —                 | —               | 1.75                     | —                   | 15.7           | 11 000   | 14 000   | 7012C                     | 19.4               | 67                       | 88                  | 1                   | 0.450              |
|                          | 110 | 22  | 1.5    | 1                   | 73.7                    | 45.7            | 77.1              | 49.0            | 2.85                     | 3.05                | —              | 6 900  | 8 600    | 7212                      | 36.1               | 68.5                     | 101.5               | 1.5                 | 0.820              |
|                          | 110 | 22  | 1.5    | 1                   | 66.8                    | 41.6            | 69.9              | 44.6            | 2.45                     | 2.60                | —              | 5 100  | 6 900    | 7212B                     | 47.5               | 68.5                     | 101.5               | 1.5                 | 0.820              |
|                          | 110 | 22  | 1.5    | 1                   | 80.0                    | 49.5            | 83.8              | 53.0            | 3.20                     | 3.45                | 14.5           | 9 500  | 13 000   | 7212C                     | 22.7               | 68.5                     | 101.5               | 1.5                 | 0.820              |
|                          | 130 | 31  | 2.1    | 1.1                 | 116                     | 65.6            | 123               | 71.6            | 4.55                     | 5.00                | —              | 6 200  | 7 700    | 7312                      | 43.2               | 72                       | 118                 | 2                   | 1.81               |
|                          | 130 | 31  | 2.1    | 1.1                 | 106                     | 60.3            | 113               | 65.8            | 3.95                     | 4.30                | —              | 4 600  | 6 200    | 7312B                     | 55.8               | 72                       | 118                 | 2                   | 1.81               |
|                          | 130 | 31  | 2.1    | 1.1                 | 124                     | 70.3            | 131               | 76.7            | 5.25                     | 5.70                | 13.4           | 8 600  | 11 000   | 7312C                     | 28.4               | 72                       | 118                 | 2                   | 1.81               |
|                          | 150 | 35  | 2.1    | 1.1                 | 161                     | 93.6            | —                 | —               | 6.85                     | —                   | —              | 4 100  | 5 500    | 7412                      | 48.5               | 72                       | 138                 | 2                   | 2.85               |
| 150                      | 35  | 2.1 | 1.1    | 149                 | 86.7                    | —               | —                 | 5.90            | —                        | —                   | 3 700          | 5 100  | 7412B    | 62.6                      | 72                 | 138                      | 2                   | 2.85                |                    |
| 65                       | 90  | 13  | 1      | 0.6                 | 25.9                    | 21.2            | —                 | —               | 1.10                     | —                   | 16.5           | 11 000   | 15 000   | 7913C                     | 16.9               | 70.5                     | 84.5                | 1                   | 0.205              |
|                          | 100 | 18  | 1.1    | 0.6                 | 42.1                    | 31.4            | —                 | —               | 1.70                     | —                   | —              | 7 200  | 9 000    | 7013                      | 33.0               | 72                       | 93                  | 1                   | 0.470              |
|                          | 100 | 18  | 1.1    | 0.6                 | 37.7                    | 28.3            | —                 | —               | 1.45                     | —                   | —              | 5 400  | 7 200    | 7013B                     | 43.8               | 72                       | 93                  | 1                   | 0.470              |
|                          | 100 | 18  | 1.1    | 0.6                 | 46.3                    | 34.3            | —                 | —               | 1.90                     | —                   | 15.9           | 10 000   | 13 000   | 7013C                     | 20.1               | 72                       | 93                  | 1                   | 0.470              |
|                          | 120 | 23  | 1.5    | 1                   | 84.1                    | 54.2            | 87.8              | 57.8            | 3.35                     | 3.55                | —              | 6 400  | 8 000    | 7213                      | 38.2               | 73.5                     | 111.5               | 1.5                 | 1.02               |
|                          | 120 | 23  | 1.5    | 1                   | 76.2                    | 49.3            | 79.5              | 52.6            | 2.90                     | 3.10                | —              | 4 800  | 6 400    | 7213B                     | 50.3               | 73.5                     | 111.5               | 1.5                 | 1.02               |
|                          | 120 | 23  | 1.5    | 1                   | 91.4                    | 58.7            | 95.4              | 62.6            | 3.80                     | 4.05                | 14.6           | 8 900  | 12 000   | 7213C                     | 23.9               | 73.5                     | 111.5               | 1.5                 | 1.02               |
|                          | 140 | 33  | 2.1    | 1.1                 | 131                     | 75.3            | 139               | 82.2            | 5.15                     | 5.65                | —              | 5 800  | 7 200    | 7313                      | 46.3               | 77                       | 128                 | 2                   | 2.22               |
|                          | 140 | 33  | 2.1    | 1.1                 | 120                     | 69.3            | 127               | 75.6            | 4.45                     | 4.85                | —              | 4 300  | 5 800    | 7313B                     | 59.7               | 77                       | 128                 | 2                   | 2.22               |
|                          | 140 | 33  | 2.1    | 1.1                 | 140                     | 80.7            | 149               | 88.1            | 5.90                     | 6.45                | 13.4           | 8 000  | 11 000   | 7313C                     | 30.3               | 77                       | 128                 | 2                   | 2.22               |
|                          | 160 | 37  | 2.1    | 1.1                 | 174                     | 104             | —                 | —               | 7.40                     | —                   | —              | 3 900  | 5 200    | 7413                      | 51.4               | 77                       | 148                 | 2                   | 3.41               |
|                          | 160 | 37  | 2.1    | 1.1                 | 161                     | 96.8            | —                 | —               | 6.35                     | —                   | —              | 3 500  | 4 800    | 7413B                     | 66.3               | 77                       | 148                 | 2                   | 3.41               |
| 70                       | 100 | 16  | 1      | 0.6                 | 36.2                    | 29.0            | —                 | —               | 1.55                     | —                   | 16.4           | 10 000   | 12 000   | 7914C                     | 19.4               | 75.5                     | 94.5                | 1                   | 0.332              |
|                          | 110 | 20  | 1.1    | 0.6                 | 53.3                    | 39.4            | —                 | —               | 2.15                     | —                   | —              | 6 600  | 8 300    | 7014                      | 36.0               | 77                       | 103                 | 1                   | 0.660              |
|                          | 110 | 20  | 1.1    | 0.6                 | 47.8                    | 35.5            | —                 | —               | 1.90                     | —                   | —              | 5 000  | 6 600    | 7014B                     | 47.8               | 77                       | 103                 | 1                   | 0.660              |
|                          | 110 | 20  | 1.1    | 0.6                 | 58.6                    | 43.0            | —                 | —               | 2.45                     | —                   | 15.7           | 9 200  | 12 000   | 7014C                     | 22.1               | 77                       | 103                 | 1                   | 0.660              |
|                          | 125 | 24  | 1.5    | 1                   | 87.3                    | 55.6            | 95.4              | 63.5            | 3.40                     | 3.90                | —              | 6 100  | 7 600    | 7214                      | 40.2               | 78.5                     | 116.5               | 1.5                 | 1.12               |
|                          | 125 | 24  | 1.5    | 1                   | 79.0                    | 50.6            | 86.4              | 57.8            | 2.95                     | 3.40                | —              | 4 600  | 6 100    | 7214B                     | 52.9               | 78.5                     | 116.5               | 1.5                 | 1.12               |

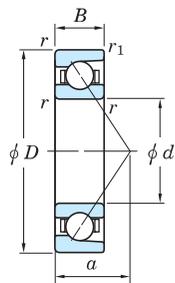
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

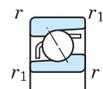
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

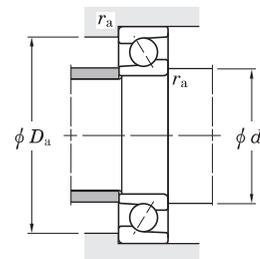
d (70) ~ (80) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |     |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |       |
|--------------------------|-----|-----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|----------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|-------|
| d                        | D   | B   | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     |        | Grease lub.  | Oil lub. |                           |                    | da min.                  | Da max. | ra max. |                    |       |
|                          |     |     |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] | f0     |  |          |                           |                    |                          |         |         |                    |       |
| 70                       | 125 | 24  | 1.5    | 1       | 94.9                    | 60.2 | 104               | 68.8 | 3.90                     | 4.45                | 14.6   | 8 400  | 11 000   | 7214C                     | 25.1               | 78.5                     | 116.5   | 1.5     | 1.12               |       |
|                          | 150 | 35  | 2.1    | 1.1     | 147                     | 85.8 | 156               | 93.6 | 5.70                     | 6.20                | —      | 5 400  | 6 700    | 7314                      | 49.3               | 82                       | 138     | 2       | 2.70               |       |
|                          | 150 | 35  | 2.1    | 1.1     | 135                     | 78.9 | 143               | 86.0 | 4.90                     | 5.35                | —      | 4 000  | 5 400    | 7314B                     | 63.7               | 82                       | 138     | 2       | 2.70               |       |
|                          | 150 | 35  | 2.1    | 1.1     | 158                     | 91.9 | 167               | 100  | 6.50                     | 7.10                | 13.4   | 7 500  | 9 900    | 7314C                     | 32.2               | 82                       | 138     | 2       | 2.70               |       |
|                          | 180 | 42  | 3      | 1.1     | 187                     | 115  | —                 | —    | 5.30                     | —                   | —      | 3 500  | 4 600    | 7414                      | 57.6               | 84                       | 166     | 2.5     | 4.99               |       |
|                          | 180 | 42  | 3      | 1.1     | 185                     | 119  | —                 | —    | 5.45                     | —                   | —      | —  | 3 100    | 4 300                     | 7414B              | 74.2                     | 84      | 166     | 2.5                | 4.99  |
|                          | 180 | 42  | 3      | 1.1     | 185                     | 119  | —                 | —    | 5.45                     | —                   | —      | —  | 3 100    | 4 300                     | 7414B              | 74.2                     | 84      | 166     | 2.5                | 4.99  |
| 75                       | 105 | 16  | 1      | 0.6     | 36.7                    | 30.5 | —                 | —    | 1.60                     | —                   | 16.5   | 9 300  | 12 000   | 7915C                     | 20.1               | 80.5                     | 99.5    | 1       | 0.350              |       |
|                          | 115 | 20  | 1.1    | 0.6     | 54.6                    | 41.7 | —                 | —    | 2.25                     | —                   | —      | 6 300  | 7 800    | 7015                      | 37.4               | 82                       | 108     | 1       | 0.690              |       |
|                          | 115 | 20  | 1.1    | 0.6     | 48.8                    | 37.6 | —                 | —    | 1.95                     | —                   | —      | 4 700  | 6 300    | 7015B                     | 49.9               | 82                       | 108     | 1       | 0.690              |       |
|                          | 115 | 20  | 1.1    | 0.6     | 60.1                    | 45.6 | —                 | —    | 2.55                     | —                   | 15.9   | 8 700  | 11 000   | 7015C                     | 22.7               | 82                       | 108     | 1       | 0.690              |       |
|                          | 130 | 25  | 1.5    | 1       | 99.0                    | 65.2 | 103               | 69.5 | 3.95                     | 4.20                | —      | 5 800  | 7 200    | 7215                      | 42.1               | 83.5                     | 121.5   | 1.5     | 1.23               |       |
|                          | 130 | 25  | 1.5    | 1       | 89.6                    | 59.3 | 93.6              | 63.3 | 3.40                     | 3.65                | —      | 4 300  | 5 800    | 7215B                     | 55.5               | 83.5                     | 121.5   | 1.5     | 1.23               |       |
|                          | 130 | 25  | 1.5    | 1       | 108                     | 70.6 | 112               | 75.3 | 4.50                     | 4.80                | 14.6   | 8 000  | 11 000   | 7215C                     | 26.2               | 83.5                     | 121.5   | 1.5     | 1.23               |       |
|                          | 160 | 37  | 2.1    | 1.1     | 160                     | 97.0 | 170               | 106  | 6.20                     | 6.75                | —      | 5 000  | 6 300    | 7315                      | 52.4               | 87                       | 148     | 2       | 3.15               |       |
|                          | 160 | 37  | 2.1    | 1.1     | 147                     | 89.2 | 156               | 97.3 | 5.35                     | 5.85                | —      | 3 800  | 5 000    | 7315B                     | 67.8               | 87                       | 148     | 2       | 3.15               |       |
|                          | 160 | 37  | 2.1    | 1.1     | 172                     | 104  | 182               | 113  | 7.10                     | 7.75                | 13.4   | 7 000  | 9 200    | 7315C                     | 34.2               | 87                       | 148     | 2       | 3.15               |       |
|                          | 190 | 45  | 3      | 1.1     | 214                     | 141  | —                 | —    | 6.30                     | —                   | —      | 3 300  | 4 400    | 7415                      | 61.3               | 89                       | 176     | 2.5     | 5.90               |       |
|                          | 190 | 45  | 3      | 1.1     | 198                     | 131  | —                 | —    | 5.80                     | —                   | —      | 2 900  | 4 000    | 7415B                     | 78.9               | 89                       | 176     | 2.5     | 5.90               |       |
|                          | 80  | 110 | 16     | 1       | 0.6                     | 37.3 | 31.6              | —    | —                        | 1.65                | —      | 16.5   | 8 800    | 11 000                    | 7916C              | 20.7                     | 85.5    | 104.5   | 1                  | 0.368 |
| 125                      |     | 22  | 1.1    | 0.6     | 66.7                    | 50.6 | —                 | —    | 2.75                     | —                   | —      | 5 800  | 7 200    | 7016                      | 40.6               | 87                       | 118     | 1       | 0.930              |       |
| 125                      |     | 22  | 1.1    | 0.6     | 59.8                    | 45.7 | —                 | —    | 2.40                     | —                   | —      | 4 300  | 5 800    | 7016B                     | 54.0               | 87                       | 118     | 1       | 0.930              |       |
| 125                      |     | 22  | 1.1    | 0.6     | 73.3                    | 55.3 | —                 | —    | 3.10                     | —                   | 15.7   | 8 000  | 11 000   | 7016C                     | 24.7               | 87                       | 118     | 1       | 0.930              |       |
| 140                      |     | 26  | 2      | 1       | 107                     | 71.5 | 111               | 76.2 | 4.10                     | 4.40                | —      | 5 400  | 6 700    | 7216                      | 44.8               | 90                       | 130     | 2       | 1.50               |       |
| 140                      |     | 26  | 2      | 1       | 96.4                    | 65.0 | 101               | 69.3 | 3.55                     | 3.80                | —      | 4 000  | 5 400    | 7216B                     | 59.2               | 90                       | 130     | 2       | 1.50               |       |
| 140                      |     | 26  | 2      | 1       | 116                     | 77.5 | 121               | 82.7 | 4.70                     | 5.00                | 14.7   | 7 500  | 9 900    | 7216C                     | 27.7               | 90                       | 130     | 2       | 1.50               |       |
| 170                      |     | 39  | 2.1    | 1.1     | 174                     | 109  | 184               | 119  | 6.75                     | 7.35                | —      | 4 700  | 5 900    | 7316                      | 55.6               | 92                       | 158     | 2       | 3.85               |       |
| 170                      |     | 39  | 2.1    | 1.1     | 159                     | 100  | 169               | 109  | 5.80                     | 6.35                | —      | 3 500  | 4 700    | 7316B                     | 71.9               | 92                       | 158     | 2       | 3.85               |       |

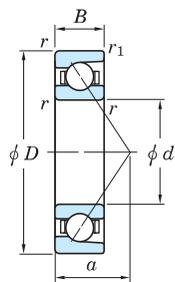
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

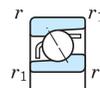
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

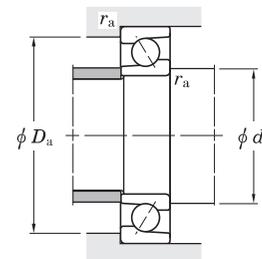
d (80) ~ 90 mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |    |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|-----|----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|----------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D   | B  | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     | f0     | Grease lub.  | Oil lub. |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |     |    |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] |        |  |          |                           |                    |                          |         |         |                    |
| 80                       | 170 | 39 | 2.1    | 1.1     | 186                     | 117  | 197               | 127  | 7.70                     | 8.40                | 13.5   | 6 500  | 8 600    | 7316C                     | 36.2               | 92                       | 158     | 2       | 3.85               |
|                          | 200 | 48 | 3      | 1.1     | 241                     | 166  | —                 | —    | 7.20                     | —                   | —      | 3 100  | 4 100    | 7416                      | 65.0               | 94                       | 186     | 2.5     | 6.00               |
|                          | 200 | 48 | 3      | 1.1     | 223                     | 154  | —                 | —    | 6.65                     | —                   | —      | 2 700  | 3 800    | 7416B                     | 83.6               | 94                       | 186     | 2.5     | 6.00               |
| 85                       | 120 | 18 | 1.1    | 0.6     | 48.6                    | 40.6 | —                 | —    | 2.10                     | —                   | 16.5   | 8 100  | 11 000   | 7917C                     | 22.7               | 92                       | 113     | 1       | 0.523              |
|                          | 130 | 22 | 1.1    | 0.6     | 68.2                    | 53.7 | —                 | —    | 2.75                     | —                   | —      | 5 500  | 6 800    | 7017                      | 42.3               | 92                       | 123     | 1       | 0.970              |
|                          | 130 | 22 | 1.1    | 0.6     | 61.0                    | 48.4 | —                 | —    | 2.40                     | —                   | —      | 4 100  | 5 500    | 7017B                     | 56.5               | 92                       | 123     | 1       | 0.970              |
|                          | 130 | 22 | 1.1    | 0.6     | 75.1                    | 58.7 | —                 | —    | 3.15                     | —                   | 15.9   | 7 600  | 10 000   | 7017C                     | 25.5               | 92                       | 123     | 1       | 0.970              |
|                          | 150 | 28 | 2      | 1       | 123                     | 83.6 | 129               | 89.2 | 4.70                     | 5.00                | —      | 5 000  | 6 300    | 7217                      | 47.9               | 95                       | 140     | 2       | 1.87               |
|                          | 150 | 28 | 2      | 1       | 111                     | 76.0 | 116               | 81.1 | 4.05                     | 4.35                | —      | 3 800  | 5 000    | 7217B                     | 63.3               | 95                       | 140     | 2       | 1.87               |
|                          | 150 | 28 | 2      | 1       | 134                     | 90.6 | 140               | 96.6 | 5.35                     | 5.70                | 14.7   | 7 000  | 9 200    | 7217C                     | 29.7               | 95                       | 140     | 2       | 1.87               |
|                          | 180 | 41 | 3      | 1.1     | 187                     | 122  | 198               | 133  | 7.30                     | 7.95                | —      | 4 400  | 5 500    | 7317                      | 58.8               | 99                       | 166     | 2.5     | 4.53               |
|                          | 180 | 41 | 3      | 1.1     | 172                     | 112  | 182               | 122  | 6.30                     | 6.85                | —      | 3 300  | 4 400    | 7317B                     | 76.1               | 99                       | 166     | 2.5     | 4.53               |
|                          | 180 | 41 | 3      | 1.1     | 201                     | 130  | 213               | 142  | 8.35                     | 9.10                | 13.5   | 6 100  | 8 100    | 7317C                     | 38.3               | 99                       | 166     | 2.5     | 4.53               |
|                          | 210 | 52 | 4      | 1.5     | 255                     | 180  | —                 | —    | 7.65                     | —                   | —      | 3 000  | 3 900    | 7417                      | 68.7               | 103                      | 192     | 3       | 8.54               |
| 210                      | 52  | 4  | 1.5    | 236     | 167                     | —    | —                 | 7.10 | —                        | —                   | 2 600  | 3 600  | 7417B    | 88.1                      | 103                | 192                      | 3       | 8.54    |                    |
| 90                       | 125 | 18 | 1.1    | 0.6     | 49.5                    | 42.6 | —                 | —    | 2.15                     | —                   | 16.6   | 7 800  | 10 000   | 7918C                     | 23.4               | 97                       | 118     | 1       | 0.551              |
|                          | 140 | 24 | 1.5    | 1       | 81.5                    | 63.3 | —                 | —    | 3.25                     | —                   | —      | 5 100  | 6 400    | 7018                      | 45.2               | 98.5                     | 131.5   | 1.5     | 1.26               |
|                          | 140 | 24 | 1.5    | 1       | 73.0                    | 57.1 | —                 | —    | 2.80                     | —                   | —      | 3 900  | 5 100    | 7018B                     | 60.2               | 98.5                     | 131.5   | 1.5     | 1.26               |
|                          | 140 | 24 | 1.5    | 1       | 89.6                    | 69.1 | —                 | —    | 3.65                     | —                   | 15.7   | 7 100  | 9 400    | 7018C                     | 27.4               | 98.5                     | 131.5   | 1.5     | 1.26               |
|                          | 160 | 30 | 2      | 1       | 141                     | 96.7 | 147               | 103  | 5.30                     | 5.65                | —      | 4 700  | 5 900    | 7218                      | 51.1               | 100                      | 150     | 2       | 2.30               |
|                          | 160 | 30 | 2      | 1       | 128                     | 88.0 | 133               | 93.8 | 4.60                     | 4.90                | —      | 3 500  | 4 700    | 7218B                     | 67.4               | 100                      | 150     | 2       | 2.30               |
|                          | 160 | 30 | 2      | 1       | 153                     | 105  | 160               | 112  | 6.00                     | 6.40                | 14.6   | 6 500  | 8 600    | 7218C                     | 31.7               | 100                      | 150     | 2       | 2.30               |
|                          | 190 | 43 | 3      | 1.1     | 201                     | 135  | 213               | 147  | 5.90                     | 6.40                | —      | 4 200  | 5 200    | 7318                      | 61.9               | 104                      | 176     | 2.5     | 5.30               |
|                          | 190 | 43 | 3      | 1.1     | 184                     | 124  | 195               | 135  | 5.40                     | 5.90                | —      | 3 100  | 4 200    | 7318B                     | 80.2               | 104                      | 176     | 2.5     | 5.30               |
|                          | 190 | 43 | 3      | 1.1     | 216                     | 145  | 229               | 158  | 6.30                     | 6.90                | 13.5   | 5 800  | 7 700    | 7318C                     | 40.3               | 104                      | 176     | 2.5     | 5.30               |
|                          | 225 | 54 | 4      | 1.5     | 270                     | 196  | —                 | —    | 8.10                     | —                   | —      | 2 800  | 3 700    | 7418                      | 72.5               | 108                      | 207     | 3       | 11.4               |
|                          | 225 | 54 | 4      | 1.5     | 250                     | 182  | —                 | —    | 7.50                     | —                   | —      | 2 500  | 3 400    | 7418B                     | 93.1               | 108                      | 207     | 3       | 11.4               |

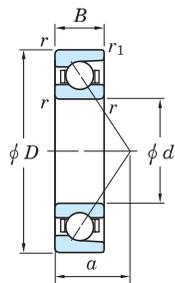
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

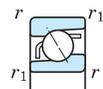
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

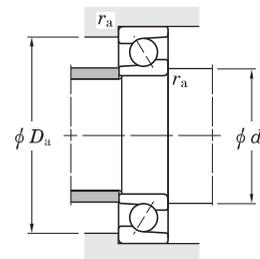
d 95 ~ (105) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |    |        |         | Basic load ratings (kN) |      |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|-----|----|--------|---------|-------------------------|------|-------------------|------|--------------------------|---------------------|--------|--|----------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D   | B  | r min. | r1 min. | With machined cage      |      | With pressed cage |      | Ca                       |                     | f0     | Grease lub.  | Oil lub. |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |     |    |        |         | Cr                      | C0r  | Cr                | C0r  | [With machined cage]     | [With pressed cage] |        |  |          |                           |                    |                          |         |         |                    |
| 95                       | 130 | 18 | 1.1    | 0.6     | 50.3                    | 44.1 | —                 | —    | 2.15                     | —                   | 16.5   | 7 400  | 9 800    | 7919C                     | 24.1               | 102                      | 123     | 1       | 0.574              |
|                          | 145 | 24 | 1.5    | 1       | 83.3                    | 67.1 | —                 | —    | 3.25                     | —                   | —      | 4 800  | 6 000    | 7019                      | 47.2               | 103.5                    | 136.5   | 1.5     | 1.32               |
|                          | 145 | 24 | 1.5    | 1       | 74.5                    | 60.5 | —                 | —    | 2.85                     | —                   | —      | 3 600  | 4 800    | 7019B                     | 63.2               | 103.5                    | 136.5   | 1.5     | 1.32               |
|                          | 145 | 24 | 1.5    | 1       | 91.7                    | 73.4 | —                 | —    | 3.70                     | —                   | 15.9   | 6 700  | 8 900    | 7019C                     | 28.3               | 103.5                    | 136.5   | 1.5     | 1.32               |
|                          | 170 | 32 | 2.1    | 1.1     | 153                     | 103  | 160               | 111  | 5.50                     | 5.90                | —      | 4 400  | 5 500    | 7219                      | 54.3               | 107                      | 158     | 2       | 2.78               |
|                          | 170 | 32 | 2.1    | 1.1     | 138                     | 94.0 | 145               | 101  | 4.80                     | 5.10                | —      | 3 300  | 4 400    | 7219B                     | 71.6               | 107                      | 158     | 2       | 2.78               |
|                          | 170 | 32 | 2.1    | 1.1     | 166                     | 112  | 174               | 120  | 6.30                     | 6.75                | 14.6   | 6 100  | 8 100    | 7219C                     | 33.8               | 107                      | 158     | 2       | 2.78               |
|                          | 200 | 45 | 3      | 1.1     | 215                     | 149  | 228               | 162  | 6.35                     | 6.90                | —      | 4 000  | 4 900    | 7319                      | 65.1               | 109                      | 186     | 2.5     | 6.12               |
|                          | 200 | 45 | 3      | 1.1     | 197                     | 137  | 209               | 149  | 5.80                     | 6.35                | —      | 3 000  | 4 000    | 7319B                     | 84.4               | 109                      | 186     | 2.5     | 6.12               |
| 200                      | 45  | 3  | 1.1    | 231     | 160                     | 245  | 174               | 6.80 | 7.40                     | 13.5                | 5 500  | 7 300  | 7319C    | 42.3                      | 109                | 186                      | 2.5     | 6.12    |                    |
| 100                      | 140 | 20 | 1.1    | 0.6     | 69.4                    | 58.5 | —                 | —    | 2.85                     | —                   | 16.3   | 7 000  | 9 200    | 7920C                     | 26.1               | 107                      | 133     | 1       | 0.773              |
|                          | 150 | 24 | 1.5    | 1       | 85.5                    | 70.6 | —                 | —    | 3.35                     | —                   | —      | 4 700  | 5 900    | 7020                      | 48.1               | 108.5                    | 141.5   | 1.5     | 1.37               |
|                          | 150 | 24 | 1.5    | 1       | 76.5                    | 63.6 | —                 | —    | 2.95                     | —                   | —      | 3 500  | 4 700    | 7020B                     | 64.4               | 108.5                    | 141.5   | 1.5     | 1.37               |
|                          | 150 | 24 | 1.5    | 1       | 94.2                    | 77.2 | —                 | —    | 3.80                     | —                   | 16.0   | 6 500  | 8 600    | 7020C                     | 28.7               | 108.5                    | 141.5   | 1.5     | 1.37               |
|                          | 180 | 34 | 2.1    | 1.1     | 171                     | 117  | 180               | 126  | 6.10                     | 6.50                | —      | 4 100  | 5 200    | 7220                      | 57.7               | 112                      | 168     | 2       | 3.32               |
|                          | 180 | 34 | 2.1    | 1.1     | 155                     | 107  | 163               | 115  | 5.25                     | 5.65                | —      | 3 100  | 4 200    | 7220B                     | 76.2               | 112                      | 168     | 2       | 3.32               |
|                          | 180 | 34 | 2.1    | 1.1     | 186                     | 127  | 195               | 136  | 6.95                     | 7.40                | 14.6   | 5 700  | 7 600    | 7220C                     | 35.9               | 112                      | 168     | 2       | 3.32               |
|                          | 215 | 47 | 3      | 1.1     | 229                     | 161  | 259               | 194  | 6.60                     | 7.95                | —      | 3 600  | 4 600    | 7320                      | 69.4               | 114                      | 201     | 2.5     | 7.53               |
|                          | 215 | 47 | 3      | 1.1     | 210                     | 148  | 238               | 178  | 6.10                     | 7.30                | —      | 2 700  | 3 600    | 7320B                     | 90.2               | 114                      | 201     | 2.5     | 7.53               |
| 215                      | 47  | 3  | 1.1    | 246     | 173                     | 278  | 208               | 7.10 | 8.50                     | 13.4                | 5 000  | 6 700  | 7320C    | 44.8                      | 114                | 201                      | 2.5     | 7.53    |                    |
| 105                      | 145 | 20 | 1.1    | 0.6     | 70.8                    | 61.5 | —                 | —    | 2.90                     | —                   | 16.4   | 6 700  | 8 800    | 7921C                     | 26.7               | 112                      | 138     | 1       | 0.810              |
|                          | 160 | 26 | 2      | 1       | 99.7                    | 81.9 | —                 | —    | 3.80                     | —                   | —      | 4 400  | 5 500    | 7021                      | 51.8               | 115                      | 150     | 2       | 1.73               |
|                          | 160 | 26 | 2      | 1       | 89.2                    | 73.8 | —                 | —    | 3.30                     | —                   | —      | 3 300  | 4 400    | 7021B                     | 68.6               | 115                      | 150     | 2       | 1.73               |
|                          | 160 | 26 | 2      | 1       | 110                     | 89.6 | —                 | —    | 4.30                     | —                   | 15.9   | 6 000  | 8 000    | 7021C                     | 31.0               | 115                      | 150     | 2       | 1.73               |
|                          | 190 | 36 | 2.1    | 1.1     | 187                     | 132  | —                 | —    | 6.70                     | —                   | —      | 3 900  | 4 900    | 7221                      | 61.0               | 117                      | 178     | 2       | 3.95               |
|                          | 190 | 36 | 2.1    | 1.1     | 169                     | 121  | —                 | —    | 5.80                     | —                   | —      | 2 900  | 3 900    | 7221B                     | 80.5               | 117                      | 178     | 2       | 3.95               |

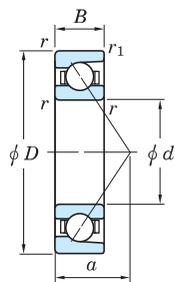
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

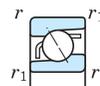
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

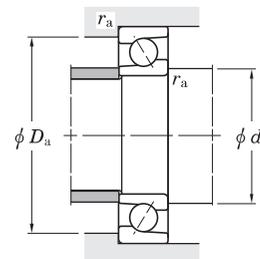
d (105) ~ (130) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |    |        |         | Basic load ratings (kN) |                 |                   |                 | Fatigue load limits (kN) |                     | Factor         | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |              | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |                     |                     | (Refer.) Mass (kg) |
|--------------------------|-----|----|--------|---------|-------------------------|-----------------|-------------------|-----------------|--------------------------|---------------------|----------------|--|--------------|---------------------------|--------------------|--------------------------|---------------------|---------------------|--------------------|
| d                        | D   | B  | r min. | r1 min. | With machined cage      |                 | With pressed cage |                 | C <sub>a</sub>           |                     |                | Grease lub.  | Oil lub.     |                           |                    | d <sub>a</sub> min.      | D <sub>a</sub> max. | r <sub>a</sub> max. |                    |
|                          |     |    |        |         | C <sub>r</sub>          | C <sub>0r</sub> | C <sub>r</sub>    | C <sub>0r</sub> | [With machined cage]     | [With pressed cage] | f <sub>0</sub> |  |              |                           |                    |                          |                     |                     |                    |
| <b>105</b>               | 190 | 36 | 2.1    | 1.1     | 203                     | 143             | —                 | —               | 7.60                     | —                   | 14.6           | 5 400  | 7 200        | <b>7221C</b>              | 38.0               | 117                      | 178                 | 2                   | 3.95               |
|                          | 225 | 49 | 3      | 1.1     | 260                     | 193             | —                 | —               | 7.75                     | —                   | —              | 3 500  | 4 400        | <b>7321</b>               | 72.1               | 119                      | 211                 | 2.5                 | 8.62               |
|                          | 225 | 49 | 3      | 1.1     | 238                     | 177             | —                 | —               | 7.15                     | —                   | —              | 2 600  | 3 500        | <b>7321B</b>              | 93.7               | 119                      | 211                 | 2.5                 | 8.62               |
|                          | 225 | 49 | 3      | 1.1     | 278                     | 207             | —                 | —               | 8.30                     | —                   | 13.4           | 4 800  | 6 400        | <b>7321C</b>              | 46.6               | 119                      | 211                 | 2.5                 | 8.62               |
| <b>110</b>               | 150 | 20 | 1.1    | 0.6     | 72.2                    | 64.4            | —                 | —               | 2.95                     | —                   | 16.5           | 6 400  | 8 500        | <b>7922C</b>              | 27.4               | 117                      | 143                 | 1                   | 0.840              |
|                          | 170 | 28 | 2      | 1       | 115                     | 92.8            | —                 | —               | 4.30                     | —                   | —              | 4 200  | 5 200        | <b>7022</b>               | 54.4               | 120                      | 160                 | 2                   | 2.14               |
|                          | 170 | 28 | 2      | 1       | 103                     | 83.7            | —                 | —               | 3.75                     | —                   | —              | 3 100  | 4 200        | <b>7022B</b>              | 72.7               | 120                      | 160                 | 2                   | 2.14               |
|                          | 170 | 28 | 2      | 1       | 126                     | 101             | —                 | —               | 4.85                     | —                   | 15.7           | 5 800  | 7 700        | <b>7022C</b>              | 32.8               | 120                      | 160                 | 2                   | 2.14               |
|                          | 200 | 38 | 2.1    | 1.1     | 202                     | 148             | —                 | —               | 7.30                     | —                   | —              | 3 700  | 4 600        | <b>7222</b>               | 64.3               | 122                      | 188                 | 2                   | 4.65               |
|                          | 200 | 38 | 2.1    | 1.1     | 183                     | 135             | —                 | —               | 6.35                     | —                   | —              | 2 800  | 3 700        | <b>7222B</b>              | 84.9               | 122                      | 188                 | 2                   | 4.65               |
|                          | 200 | 38 | 2.1    | 1.1     | 220                     | 160             | —                 | —               | 8.35                     | —                   | 14.5           | 5 100  | 6 800        | <b>7222C</b>              | 40.0               | 122                      | 188                 | 2                   | 4.65               |
|                          | 240 | 50 | 3      | 1.1     | 290                     | 226             | —                 | —               | 8.75                     | —                   | —              | 3 200  | 4 000        | <b>7322</b>               | 76.4               | 124                      | 226                 | 2.5                 | 10.1               |
|                          | 240 | 50 | 3      | 1.1     | 266                     | 208             | —                 | —               | 8.05                     | —                   | —              | 2 400  | 3 200        | <b>7322B</b>              | 99.6               | 124                      | 226                 | 2.5                 | 10.1               |
| 240                      | 50  | 3  | 1.1    | 311     | 242                     | —               | —                 | 9.40            | —                        | 13.4                | 4 500          | 5 900  | <b>7322C</b> | 48.8                      | 124                | 226                      | 2.5                 | 10.1                |                    |
| <b>120</b>               | 165 | 22 | 1.1    | 0.6     | 89.7                    | 81.2            | —                 | —               | 3.55                     | —                   | 16.5           | 5 900  | 7 800        | <b>7924C</b>              | 30.1               | 127                      | 158                 | 1                   | 1.15               |
|                          | 180 | 28 | 2      | 1       | 121                     | 103             | —                 | —               | 4.50                     | —                   | —              | 3 900  | 4 900        | <b>7024</b>               | 57.3               | 130                      | 170                 | 2                   | 2.27               |
|                          | 180 | 28 | 2      | 1       | 108                     | 93.0            | —                 | —               | 3.95                     | —                   | —              | 2 900  | 3 900        | <b>7024B</b>              | 76.9               | 130                      | 170                 | 2                   | 2.27               |
|                          | 180 | 28 | 2      | 1       | 133                     | 113             | —                 | —               | 5.10                     | —                   | 16.0           | 5 400  | 7 100        | <b>7024C</b>              | 34.1               | 130                      | 170                 | 2                   | 2.27               |
|                          | 215 | 40 | 2.1    | 1.1     | 218                     | 166             | —                 | —               | 7.85                     | —                   | —              | 3 400  | 4 300        | <b>7224</b>               | 68.5               | 132                      | 203                 | 2                   | 5.49               |
|                          | 215 | 40 | 2.1    | 1.1     | 197                     | 151             | —                 | —               | 6.80                     | —                   | —              | 2 600  | 3 400        | <b>7224B</b>              | 90.3               | 132                      | 203                 | 2                   | 5.49               |
|                          | 215 | 40 | 2.1    | 1.1     | 237                     | 180             | —                 | —               | 8.95                     | —                   | 14.6           | 4 800  | 6 300        | <b>7224C</b>              | 42.5               | 132                      | 203                 | 2                   | 5.49               |
|                          | 260 | 55 | 3      | 1.1     | 308                     | 252             | —                 | —               | 9.45                     | —                   | —              | 3 000  | 3 700        | <b>7324</b>               | 82.3               | 134                      | 246                 | 2.5                 | 12.6               |
|                          | 260 | 55 | 3      | 1.1     | 282                     | 231             | —                 | —               | 8.65                     | —                   | —              | 2 200  | 3 000        | <b>7324B</b>              | 107.2              | 134                      | 246                 | 2.5                 | 12.6               |
|                          | 260 | 55 | 3      | 1.1     | 331                     | 271             | —                 | —               | 10.2                     | —                   | 13.7           | 4 100  | 5 500        | <b>7324C</b>              | 53.0               | 134                      | 246                 | 2.5                 | 12.6               |
| <b>130</b>               | 180 | 24 | 1.5    | 1       | 109                     | 99.9            | —                 | —               | 4.20                     | —                   | 16.4           | 5 400  | 7 100        | <b>7926C</b>              | 32.8               | 138.5                    | 171.5               | 1.5                 | 1.50               |
|                          | 200 | 33 | 2      | 1       | 147                     | 125             | —                 | —               | 5.25                     | —                   | —              | 3 500  | 4 400        | <b>7026</b>               | 64.1               | 140                      | 190                 | 2                   | 3.43               |

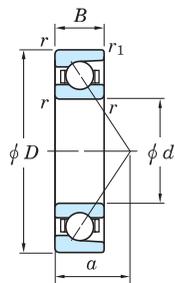
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

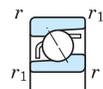
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

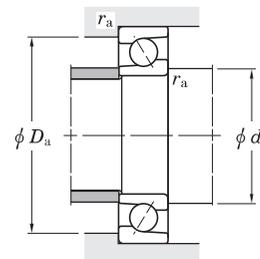
$d$  (130) ~ (150) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |     |            |             | Basic load ratings (kN) |          |                   |          | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm)<br>$a$ | Mounting dimensions (mm) |            |            | (Refer.) Mass (kg) |
|--------------------------|-----|-----|------------|-------------|-------------------------|----------|-------------------|----------|--------------------------|---------------------|--------|--|----------|---------------------------|-------------------------|--------------------------|------------|------------|--------------------|
| $d$                      | $D$ | $B$ | $r_{min.}$ | $r_{1min.}$ | With machined cage      |          | With pressed cage |          | $C_u$                    |                     |        | Grease lub.  | Oil lub. |                           |                         | $d_a$ min.               | $D_a$ max. | $r_a$ max. |                    |
|                          |     |     |            |             | $C_r$                   | $C_{0r}$ | $C_r$             | $C_{0r}$ | [With machined cage]     | [With pressed cage] | $f_0$  |  |          |                           |                         |                          |            |            |                    |
| 130                      | 200 | 33  | 2          | 1           | 131                     | 113      | —                 | —        | 4.60                     | —                   | —      | 2 600  | 3 500    | 7026B                     | 85.7                    | 140                      | 190        | 2          | 3.43               |
|                          | 200 | 33  | 2          | 1           | 161                     | 137      | —                 | —        | 5.95                     | —                   | 15.9   | 4 800  | 6 400    | 7026C                     | 38.6                    | 140                      | 190        | 2          | 3.43               |
|                          | 230 | 40  | 3          | 1.1         | 245                     | 198      | —                 | —        | 7.60                     | —                   | —      | 3 200  | 4 000    | 7226                      | 72.0                    | 144                      | 216        | 2.5        | 6.21               |
|                          | 230 | 40  | 3          | 1.1         | 222                     | 180      | —                 | —        | 6.95                     | —                   | —      | 2 400  | 3 200    | 7226B                     | 95.5                    | 144                      | 216        | 2.5        | 6.21               |
|                          | 230 | 40  | 3          | 1.1         | 266                     | 214      | —                 | —        | 8.25                     | —                   | 14.7   | 4 400  | 5 800    | 7226C                     | 44.1                    | 144                      | 216        | 2.5        | 6.21               |
|                          | 280 | 58  | 4          | 1.5         | 376                     | 329      | —                 | —        | 11.8                     | —                   | —      | 2 700  | 3 400    | 7326                      | 88.8                    | 148                      | 262        | 3          | 15.4               |
|                          | 280 | 58  | 4          | 1.5         | 312                     | 268      | —                 | —        | 9.70                     | —                   | —      | 2 100  | 2 700    | 7326B                     | 115.0                   | 148                      | 262        | 3          | 15.4               |
|                          | 280 | 58  | 4          | 1.5         | 368                     | 314      | —                 | —        | 11.3                     | —                   | 13.7   | 3 800  | 5 000    | 7326C                     | 56.5                    | 148                      | 262        | 3          | 15.4               |
| 140                      | 190 | 24  | 1.5        | 1           | 110                     | 105      | —                 | —        | 4.20                     | —                   | 16.6   | 5 100  | 6 700    | 7928C                     | 34.1                    | 148.5                    | 181.5      | 1.5        | 1.59               |
|                          | 210 | 33  | 2          | 1           | 150                     | 133      | —                 | —        | 5.30                     | —                   | —      | 3 300  | 4 100    | 7028                      | 67.0                    | 150                      | 200        | 2          | 3.64               |
|                          | 210 | 33  | 2          | 1           | 134                     | 119      | —                 | —        | 4.65                     | —                   | —      | 2 500  | 3 300    | 7028B                     | 89.9                    | 150                      | 200        | 2          | 3.64               |
|                          | 210 | 33  | 2          | 1           | 165                     | 145      | —                 | —        | 6.00                     | —                   | 16.0   | 4 500  | 6 000    | 7028C                     | 39.9                    | 150                      | 200        | 2          | 3.64               |
|                          | 250 | 42  | 3          | 1.1         | 273                     | 234      | —                 | —        | 8.65                     | —                   | —      | 2 900  | 3 600    | 7228                      | 77.3                    | 154                      | 236        | 2.5        | 7.76               |
|                          | 250 | 42  | 3          | 1.1         | 247                     | 213      | —                 | —        | 7.85                     | —                   | —      | 2 200  | 2 900    | 7228B                     | 102.8                   | 154                      | 236        | 2.5        | 7.76               |
|                          | 250 | 42  | 3          | 1.1         | 297                     | 254      | —                 | —        | 9.40                     | —                   | 14.8   | 4 000  | 5 300    | 7228C                     | 47.1                    | 154                      | 236        | 2.5        | 7.76               |
|                          | 300 | 62  | 4          | 1.5         | 411                     | 374      | —                 | —        | 13.0                     | —                   | —      | 2 500  | 3 200    | 7328                      | 94.5                    | 158                      | 282        | 3          | 18.8               |
|                          | 300 | 62  | 4          | 1.5         | 378                     | 344      | —                 | —        | 12.0                     | —                   | —      | 1 900  | 2 500    | 7328B                     | 123.3                   | 158                      | 282        | 3          | 18.8               |
|                          | 300 | 62  | 4          | 1.5         | 441                     | 401      | —                 | —        | 14.0                     | —                   | 13.4   | 3 500  | 4 600    | 7328C                     | 60.5                    | 158                      | 282        | 3          | 18.8               |
| 150                      | 210 | 28  | 2          | 1           | 148                     | 132      | —                 | —        | 5.45                     | —                   | 16.3   | 4 700  | 6 200    | 7930C                     | 38.1                    | 160                      | 200        | 2          | 2.47               |
|                          | 225 | 35  | 2.1        | 1.1         | 171                     | 154      | —                 | —        | 5.95                     | —                   | —      | 3 000  | 3 800    | 7030                      | 72.1                    | 162                      | 213        | 2          | 4.43               |
|                          | 225 | 35  | 2.1        | 1.1         | 153                     | 138      | —                 | —        | 5.20                     | —                   | —      | 2 300  | 3 000    | 7030B                     | 96.2                    | 162                      | 213        | 2          | 4.43               |
|                          | 225 | 35  | 2.1        | 1.1         | 188                     | 169      | —                 | —        | 6.70                     | —                   | 16.1   | 4 200  | 5 500    | 7030C                     | 42.8                    | 162                      | 213        | 2          | 4.43               |
|                          | 270 | 45  | 3          | 1.1         | 310                     | 280      | —                 | —        | 9.95                     | —                   | —      | 2 700  | 3 300    | 7230                      | 83.1                    | 164                      | 256        | 2.5        | 9.75               |
|                          | 270 | 45  | 3          | 1.1         | 281                     | 254      | —                 | —        | 9.05                     | —                   | —      | 2 000  | 2 700    | 7230B                     | 110.6                   | 164                      | 256        | 2.5        | 9.75               |
|                          | 270 | 45  | 3          | 1.1         | 338                     | 303      | —                 | —        | 10.8                     | —                   | 14.7   | 3 700  | 4 900    | 7230C                     | 50.6                    | 164                      | 256        | 2.5        | 9.75               |
|                          | 320 | 65  | 4          | 1.5         | 434                     | 414      | —                 | —        | 14.0                     | —                   | —      | 2 300  | 2 900    | 7330                      | 100.3                   | 168                      | 302        | 3          | 22.4               |
|                          | 320 | 65  | 4          | 1.5         | 397                     | 380      | —                 | —        | 12.8                     | —                   | —      | 1 800  | 2 300    | 7330B                     | 131.1                   | 168                      | 302        | 3          | 22.4               |

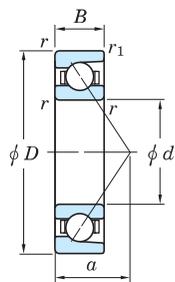
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

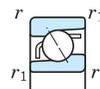
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

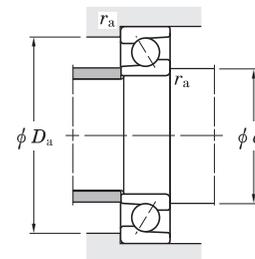
d (150) ~ (180) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |    |        |         | Basic load ratings (kN) |     |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |              | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|-----|----|--------|---------|-------------------------|-----|-------------------|------|--------------------------|---------------------|--------|--|--------------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D   | B  | r min. | r1 min. | With machined cage      |     | With pressed cage |      | Ca                       |                     |        | Grease lub.  | Oil lub.     |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |     |    |        |         | Cr                      | C0r | Cr                | C0r  | [With machined cage]     | [With pressed cage] | f0     |  |              |                           |                    |                          |         |         |                    |
| <b>150</b>               | 320 | 65 | 4      | 1.5     | 468                     | 445 | —                 | —    | 15.0                     | —                   | 13.7   | 3 200  | 4 300        | <b>7330C</b>              | 64.0               | 168                      | 302     | 3       | 22.4               |
| <b>160</b>               | 220 | 28 | 2      | 1       | 151                     | 144 | —                 | —    | 5.45                     | —                   | 16.5   | 4 400  | 5 800        | <b>7932C</b>              | 39.5               | 170                      | 210     | 2       | 2.60               |
|                          | 240 | 38 | 2.1    | 1.1     | 194                     | 176 | —                 | —    | 6.65                     | —                   | —      | 2 800  | 3 500        | <b>7032</b>               | 76.8               | 172                      | 228     | 2       | 5.45               |
|                          | 240 | 38 | 2.1    | 1.1     | 173                     | 158 | —                 | —    | 5.80                     | —                   | —      | 2 100  | 2 800        | <b>7032B</b>              | 102.9              | 172                      | 228     | 2       | 5.45               |
|                          | 240 | 38 | 2.1    | 1.1     | 214                     | 193 | —                 | —    | 7.50                     | —                   | 16.0   | 3 900  | 5 200        | <b>7032C</b>              | 45.8               | 172                      | 228     | 2       | 5.45               |
|                          | 290 | 48 | 3      | 1.1     | 288                     | 263 | —                 | —    | 9.05                     | —                   | —      | 2 500  | 3 100        | <b>7232</b>               | 89.0               | 174                      | 276     | 2.5     | 12.1               |
|                          | 290 | 48 | 3      | 1.1     | 297                     | 279 | —                 | —    | 9.60                     | —                   | —      | 1 800  | 2 500        | <b>7232B</b>              | 118.4              | 174                      | 276     | 2.5     | 12.1               |
|                          | 290 | 48 | 3      | 1.1     | 315                     | 333 | —                 | —    | 9.85                     | —                   | 15.2   | 3 400  | 4 500        | <b>7232C</b>              | 54.1               | 174                      | 276     | 2.5     | 12.1               |
|                          | 340 | 68 | 4      | 1.5     | 456                     | 455 | —                 | —    | 14.9                     | —                   | —      | 2 200  | 2 700        | <b>7332</b>               | 106.2              | 178                      | 322     | 3       | 26.4               |
|                          | 340 | 68 | 4      | 1.5     | 415                     | 416 | —                 | —    | 13.6                     | —                   | —      | 1 600  | 2 200        | <b>7332B</b>              | 138.9              | 178                      | 322     | 3       | 26.4               |
| 340                      | 68  | 4  | 1.5    | 492     | 490                     | —   | —                 | 16.0 | —                        | 14.0                | 3 000  | 4 000  | <b>7332C</b> | 67.5                      | 168.5              | 322                      | 3       | 26.4    |                    |
| <b>170</b>               | 230 | 28 | 2      | 1       | 157                     | 151 | —                 | —    | 5.75                     | —                   | 16.6   | 3 900  | 5 100        | <b>7934C</b>              | 40.8               | 180                      | 220     | 2       | 3.21               |
|                          | 260 | 42 | 2.1    | 1.1     | 232                     | 214 | —                 | —    | 7.90                     | —                   | —      | 2 600  | 3 200        | <b>7034</b>               | 83.1               | 182                      | 248     | 2       | 7.58               |
|                          | 260 | 42 | 2.1    | 1.1     | 208                     | 193 | —                 | —    | 6.90                     | —                   | —      | 1 900  | 2 600        | <b>7034B</b>              | 111.2              | 182                      | 248     | 2       | 7.77               |
|                          | 260 | 42 | 2.1    | 1.1     | 256                     | 234 | —                 | —    | 8.95                     | —                   | 15.9   | 3 600  | 4 800        | <b>7034C</b>              | 49.8               | 182                      | 248     | 2       | 7.57               |
|                          | 310 | 52 | 4      | 1.5     | 340                     | 331 | —                 | —    | 11.0                     | —                   | —      | 2 300  | 2 800        | <b>7234</b>               | 95.3               | 188                      | 292     | 3       | 15.1               |
|                          | 310 | 52 | 4      | 1.5     | 306                     | 300 | —                 | —    | 10.0                     | —                   | —      | 1 700  | 2 300        | <b>7234B</b>              | 126.7              | 188                      | 292     | 3       | 15.1               |
|                          | 310 | 52 | 4      | 1.5     | 371                     | 359 | —                 | —    | 12.0                     | —                   | 15.1   | 3 100  | 4 200        | <b>7234C</b>              | 58.2               | 188                      | 292     | 3       | 15.1               |
|                          | 360 | 72 | 4      | 1.5     | 486                     | 485 | —                 | —    | 15.4                     | —                   | —      | 2 000  | 2 500        | <b>7334</b>               | 112.5              | 188                      | 342     | 3       | 31.2               |
|                          | 360 | 72 | 4      | 1.5     | 444                     | 444 | —                 | —    | 14.1                     | —                   | —      | 1 500  | 2 000        | <b>7334B</b>              | 147.2              | 188                      | 342     | 3       | 31.2               |
| 360                      | 72  | 4  | 1.5    | 523     | 521                     | —   | —                 | 16.5 | —                        | 13.8                | 2 800  | 3 700  | <b>7334C</b> | 71.5                      | 188                | 342                      | 3       | 31.2    |                    |
| <b>180</b>               | 250 | 33 | 2      | 1       | 200                     | 188 | —                 | —    | 7.05                     | —                   | 16.4   | 3 600  | 4 700        | <b>7936C</b>              | 45.3               | 190                      | 240     | 2       | 4.68               |
|                          | 280 | 46 | 2.1    | 1.1     | 265                     | 253 | —                 | —    | 9.15                     | —                   | —      | 2 400  | 3 000        | <b>7036</b>               | 89.4               | 192                      | 268     | 2       | 10.1               |
|                          | 280 | 46 | 2.1    | 1.1     | 237                     | 228 | —                 | —    | 7.95                     | —                   | —      | 1 800  | 2 400        | <b>7036B</b>              | 119.5              | 192                      | 268     | 2       | 10.2               |
|                          | 280 | 46 | 2.1    | 1.1     | 291                     | 276 | —                 | —    | 10.4                     | —                   | 15.7   | 3 300  | 4 400        | <b>7036C</b>              | 53.8               | 192                      | 268     | 2       | 9.96               |
|                          | 320 | 52 | 4      | 1.5     | 367                     | 362 | —                 | —    | 11.8                     | —                   | —      | 2 200  | 2 700        | <b>7236</b>               | 98.2               | 198                      | 302     | 3       | 15.7               |

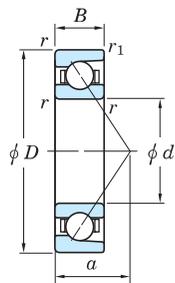
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

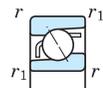
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

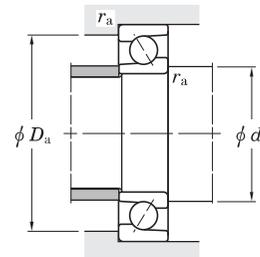
d (180) ~ (240) mm



With machined cage



With pressed cage



| Boundary dimensions (mm) |     |    |        |         | Basic load ratings (kN) |     |                   |      | Fatigue load limits (kN) |                     | Factor | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |              | Bearing No. <sup>2)</sup> | Load center (mm) a | Mounting dimensions (mm) |         |         | (Refer.) Mass (kg) |
|--------------------------|-----|----|--------|---------|-------------------------|-----|-------------------|------|--------------------------|---------------------|--------|--|--------------|---------------------------|--------------------|--------------------------|---------|---------|--------------------|
| d                        | D   | B  | r min. | r1 min. | With machined cage      |     | With pressed cage |      | Ca                       |                     |        | Grease lub.  | Oil lub.     |                           |                    | da min.                  | Da max. | ra max. |                    |
|                          |     |    |        |         | Cr                      | C0r | Cr                | C0r  | [With machined cage]     | [With pressed cage] | f0     |  |              |                           |                    |                          |         |         |                    |
| <b>180</b>               | 320 | 52 | 4      | 1.5     | 331                     | 329 | —                 | —    | 10.7                     | —                   | —      | 1 600  | 2 200        | <b>7236B</b>              | 130.9              | 198                      | 302     | 3       | 15.7               |
|                          | 320 | 52 | 4      | 1.5     | 400                     | 393 | —                 | —    | 12.8                     | —                   | 14.9   | 3 000  | 4 000        | <b>7236C</b>              | 59.5               | 198                      | 302     | 3       | 15.7               |
|                          | 380 | 75 | 4      | 1.5     | 512                     | 534 | —                 | —    | 16.5                     | —                   | —      | 1 900  | 2 400        | <b>7336</b>               | 118.3              | 198                      | 362     | 3       | 40.0               |
|                          | 380 | 75 | 4      | 1.5     | 466                     | 488 | —                 | —    | 15.1                     | —                   | —      | 1 400  | 1 900        | <b>7336B</b>              | 155.0              | 198                      | 362     | 3       | 40.0               |
| <b>190</b>               | 260 | 33 | 2      | 1       | 198                     | 197 | —                 | —    | 6.85                     | —                   | 16.5   | 3 300  | 4 500        | <b>7938C</b>              | 46.6               | 200                      | 250     | 2       | 4.83               |
|                          | 290 | 46 | 2.1    | 1.1     | 271                     | 268 | —                 | —    | 9.35                     | —                   | —      | 2 300  | 2 800        | <b>7038</b>               | 92.3               | 202                      | 278     | 2       | 10.8               |
|                          | 290 | 46 | 2.1    | 1.1     | 243                     | 241 | —                 | —    | 8.15                     | —                   | —      | 1 700  | 2 300        | <b>7038B</b>              | 123.7              | 202                      | 278     | 2       | 10.8               |
|                          | 290 | 46 | 2.1    | 1.1     | 299                     | 293 | —                 | —    | 10.6                     | —                   | 15.9   | 3 100  | 4 200        | <b>7038C</b>              | 55.2               | 202                      | 278     | 2       | 10.8               |
|                          | 340 | 55 | 4      | 1.5     | 379                     | 390 | —                 | —    | 12.4                     | —                   | —      | 2 000  | 2 500        | <b>7238</b>               | 104.0              | 208                      | 322     | 3       | 18.8               |
|                          | 340 | 55 | 4      | 1.5     | 341                     | 353 | —                 | —    | 11.2                     | —                   | —      | 1 500  | 2 000        | <b>7238B</b>              | 138.7              | 208                      | 322     | 3       | 18.8               |
|                          | 340 | 55 | 4      | 1.5     | 414                     | 424 | —                 | —    | 13.5                     | —                   | 15.1   | 2 800  | 3 700        | <b>7238C</b>              | 63.0               | 208                      | 322     | 3       | 18.8               |
|                          | 400 | 78 | 5      | 2       | 563                     | 598 | —                 | —    | 18.0                     | —                   | —      | 1 800  | 2 200        | <b>7338</b>               | 124.2              | 212                      | 378     | 4       | 45.5               |
| 400                      | 78  | 5  | 2      | 514     | 548                     | —   | —                 | 16.5 | —                        | —                   | 1 300  | 1 800  | <b>7338B</b> | 162.8                     | 212                | 378                      | 4       | 45.5    |                    |
| <b>200</b>               | 280 | 38 | 2.1    | 1.1     | 256                     | 255 | —                 | —    | 8.70                     | —                   | 16.3   | 3 100  | 4 100        | <b>7940C</b>              | 51.2               | 212                      | 268     | 2       | 6.85               |
|                          | 310 | 51 | 2.1    | 1.1     | 304                     | 309 | —                 | —    | 10.0                     | —                   | —      | 2 100  | 2 600        | <b>7040</b>               | 99.1               | 212                      | 298     | 2       | 12.7               |
|                          | 310 | 51 | 2.1    | 1.1     | 273                     | 279 | —                 | —    | 9.05                     | —                   | —      | 1 600  | 2 100        | <b>7040B</b>              | 132.5              | 212                      | 298     | 2       | 12.7               |
|                          | 310 | 51 | 2.1    | 1.1     | 335                     | 338 | —                 | —    | 10.9                     | —                   | 15.7   | 2 900  | 3 900        | <b>7040C</b>              | 59.7               | 212                      | 298     | 2       | 12.7               |
|                          | 360 | 58 | 4      | 1.5     | 405                     | 423 | —                 | —    | 13.1                     | —                   | —      | 1 900  | 2 400        | <b>7240</b>               | 109.8              | 218                      | 342     | 3       | 22.4               |
|                          | 360 | 58 | 4      | 1.5     | 365                     | 384 | —                 | —    | 11.9                     | —                   | —      | 1 400  | 1 900        | <b>7240B</b>              | 146.5              | 218                      | 342     | 3       | 22.4               |
|                          | 360 | 58 | 4      | 1.5     | 442                     | 460 | —                 | —    | 14.2                     | —                   | 15.1   | 2 600  | 3 500        | <b>7240C</b>              | 66.5               | 218                      | 342     | 3       | 22.4               |
|                          | 420 | 80 | 5      | 2       | 593                     | 658 | —                 | —    | 19.3                     | —                   | —      | 1 700  | 2 100        | <b>7340</b>               | 129.5              | 222                      | 398     | 4       | 52.0               |
| 420                      | 80  | 5  | 2      | 541     | 602                     | —   | —                 | 17.7 | —                        | —                   | 1 200  | 1 700  | <b>7340B</b> | 170.1                     | 222                | 398                      | 4       | 52.0    |                    |
| <b>220</b>               | 340 | 56 | 3      | 1.1     | 334                     | 353 | —                 | —    | 10.9                     | —                   | —      | 1 900  | 2 400        | <b>7044</b>               | 108.9              | 234                      | 326     | 2.5     | 18.5               |
|                          | 340 | 56 | 3      | 1.1     | 299                     | 318 | —                 | —    | 9.80                     | —                   | —      | 1 400  | 1 900        | <b>7044B</b>              | 145.5              | 234                      | 326     | 2.5     | 18.9               |
| <b>240</b>               | 360 | 56 | 3      | 1.1     | 364                     | 375 | —                 | —    | 12.3                     | —                   | —      | 1 700  | 2 200        | <b>7048</b>               | 114.6              | 254                      | 346     | 2.5     | 19.7               |
|                          | 360 | 56 | 3      | 1.1     | 325                     | 338 | —                 | —    | 11.1                     | —                   | —      | 1 300  | 1 700        | <b>7048B</b>              | 153.9              | 254                      | 346     | 2.5     | 20.1               |

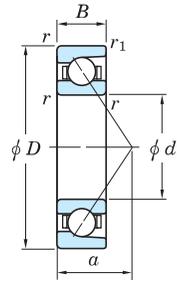
[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B, C or no indication after the bearing number indicates nominal contact angle of 40°, 15° and 30° respectively.

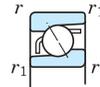
[Remark] Standard cage types used for the above bearings are described earlier in this section.

Single-row angular contact ball bearings

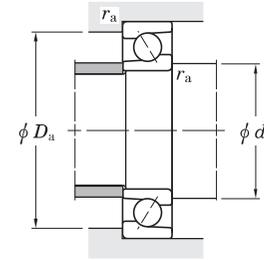
$d$  (240) ~ 380 mm



With machined cage



With pressed cage



| $d$ | Boundary dimensions (mm) |     |             |              | Basic load ratings (kN) |     |                   |   | Fatigue load limits (kN) |   | Factor $f_0$ | Limiting speeds <sup>1)</sup> (min <sup>-1</sup> ) |          | Bearing No. <sup>2)</sup> | Load center (mm) $a$ | Mounting dimensions (mm) |            |            | (Refer.) Mass (kg) |
|-----|--------------------------|-----|-------------|--------------|-------------------------|-----|-------------------|---|--------------------------|---|--------------|--|----------|---------------------------|----------------------|--------------------------|------------|------------|--------------------|
|     | $D$                      | $B$ | $r_{\min.}$ | $r_{1\min.}$ | With machined cage      |     | With pressed cage |   | $C_u$                    |   |              | Grease lub.  | Oil lub. |                           |                      | $d_a$ min.               | $D_a$ max. | $r_a$ max. |                    |
| 240 | 440                      | 72  | 4           | 1.5          | 504                     | 595 | —                 | — | 16.7                     | — | —            | 1 500  | 1 800    | 7248                      | 134.2                | 258                      | 422        | 3          | 51.8               |
|     | 440                      | 72  | 4           | 1.5          | 453                     | 539 | —                 | — | 15.1                     | — | —            | 1 100  | 1 500    | 7248B                     | 178.6                | 258                      | 422        | 3          | 52.8               |
| 260 | 400                      | 65  | 4           | 1.5          | 407                     | 478 | —                 | — | 13.6                     | — | —            | 1 500  | 1 900    | 7052                      | 128.4                | 278                      | 382        | 3          | 28.7               |
|     | 400                      | 65  | 4           | 1.5          | 364                     | 431 | —                 | — | 12.2                     | — | —            | 1 100  | 1 500    | 7052B                     | 171.0                | 278                      | 382        | 3          | 29.3               |
| 280 | 420                      | 65  | 4           | 1.5          | 415                     | 507 | —                 | — | 14.0                     | — | —            | 1 400  | 1 800    | 7056                      | 133.5                | 298                      | 402        | 3          | 30.4               |
|     | 420                      | 65  | 4           | 1.5          | 384                     | 453 | —                 | — | 13.1                     | — | —            | 1 100  | 1 400    | 7056B                     | 179.3                | 298                      | 402        | 3          | 31.0               |
| 300 | 460                      | 74  | 4           | 1.5          | 533                     | 680 | —                 | — | 18.0                     | — | —            | 1 300  | 1 600    | 7060                      | 146.7                | 318                      | 442        | 3          | 43.7               |
|     | 460                      | 74  | 4           | 1.5          | 478                     | 613 | —                 | — | 16.3                     | — | —            | 960  | 1 300    | 7060B                     | 196.4                | 318                      | 442        | 3          | 44.9               |
| 320 | 480                      | 74  | 4           | 1.5          | 546                     | 722 | —                 | — | 18.6                     | — | —            | 1 200  | 1 500    | 7064                      | 152.5                | 338                      | 462        | 3          | 46.0               |
|     | 480                      | 74  | 4           | 1.5          | 489                     | 651 | —                 | — | 16.8                     | — | —            | 890  | 1 200    | 7064B                     | 204.8                | 338                      | 462        | 3          | 47.2               |
| 340 | 520                      | 82  | 5           | 2            | 628                     | 861 | —                 | — | 21.4                     | — | —            | 1 100  | 1 300    | 7068                      | 165.1                | 362                      | 498        | 4          | 61.8               |
|     | 520                      | 82  | 5           | 2            | 563                     | 777 | —                 | — | 19.4                     | — | —            | 800  | 1 100    | 7068B                     | 221.4                | 362                      | 498        | 4          | 63.3               |
| 360 | 540                      | 82  | 5           | 2            | 644                     | 913 | —                 | — | 22.2                     | — | —            | 1 000  | 1 300    | 7072                      | 170.9                | 382                      | 518        | 4          | 64.6               |
|     | 540                      | 82  | 5           | 2            | 577                     | 824 | —                 | — | 20.1                     | — | —            | 750  | 1 000    | 7072B                     | 229.8                | 382                      | 518        | 4          | 66.2               |
| 380 | 560                      | 82  | 5           | 2            | 660                     | 966 | —                 | — | 23.0                     | — | —            | 940  | 1 200    | 7076                      | 176.7                | 402                      | 538        | 4          | 67.2               |
|     | 560                      | 82  | 5           | 2            | 590                     | 870 | —                 | — | 20.7                     | — | —            | 700  | 940      | 7076B                     | 238.2                | 402                      | 538        | 4          | 69.1               |

[Notes] 1) Limiting speeds shown above are applicable to machined cage bearings. Limiting speeds of pressed cage bearings should be kept to under 80% of this value. For bearings with 15° contact angle, this figure is applied to the high precision bearings ranked higher than class 5, used with machined cage or molded cage.

2) B or no indication after the bearing number indicates nominal contact angle of 15° and 30° respectively.

[Remark] Standard cage types used for the above bearings are described earlier in this section.